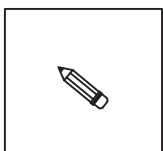
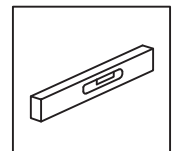
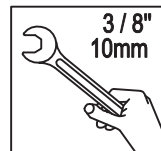
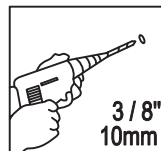
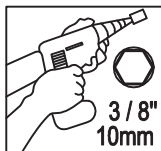
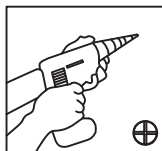
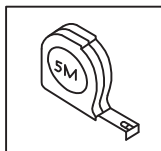
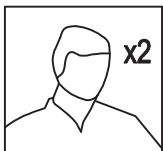
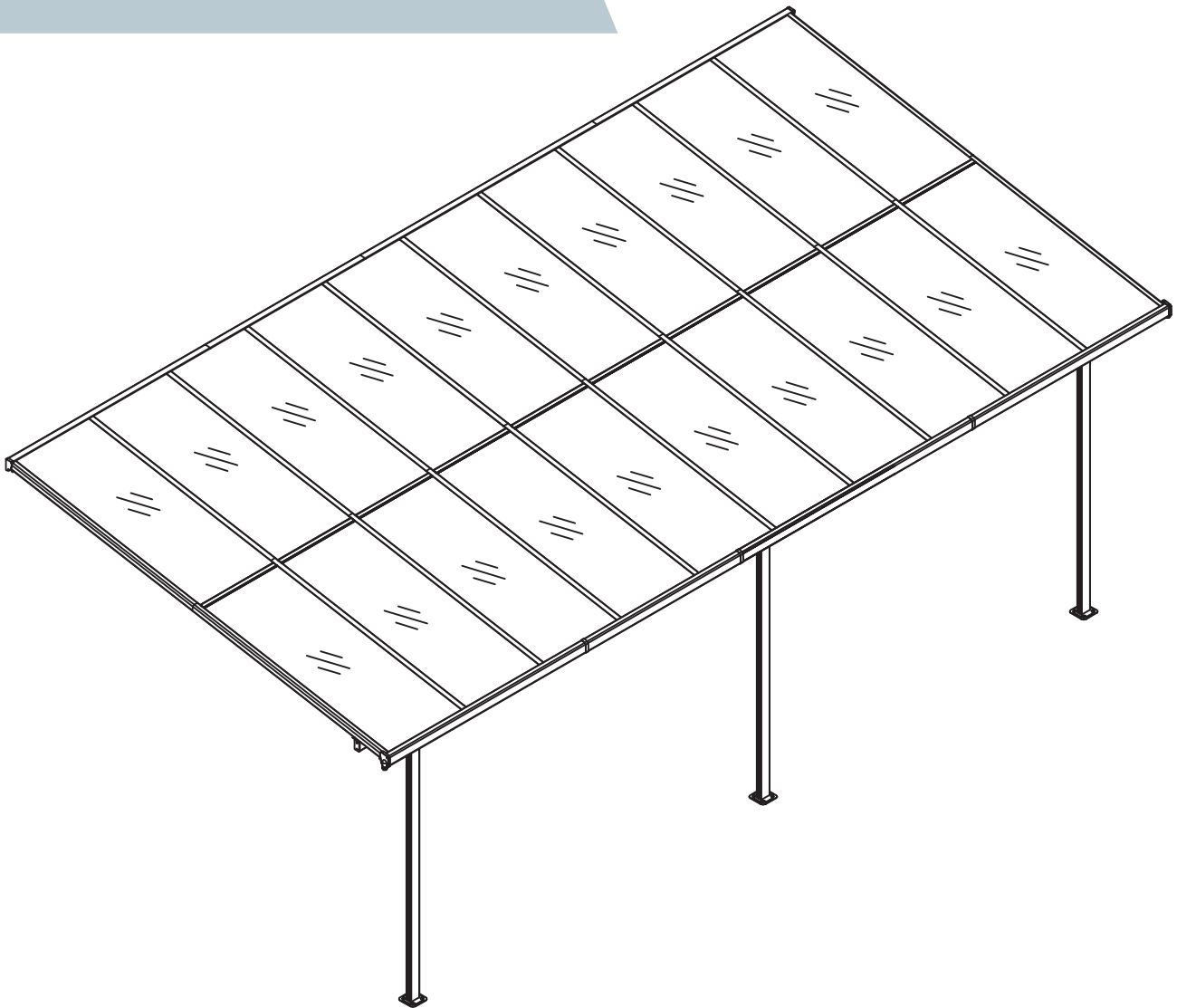


MONTAGEANLEITUNG

Terrassenüberdachung

S106110 (W)

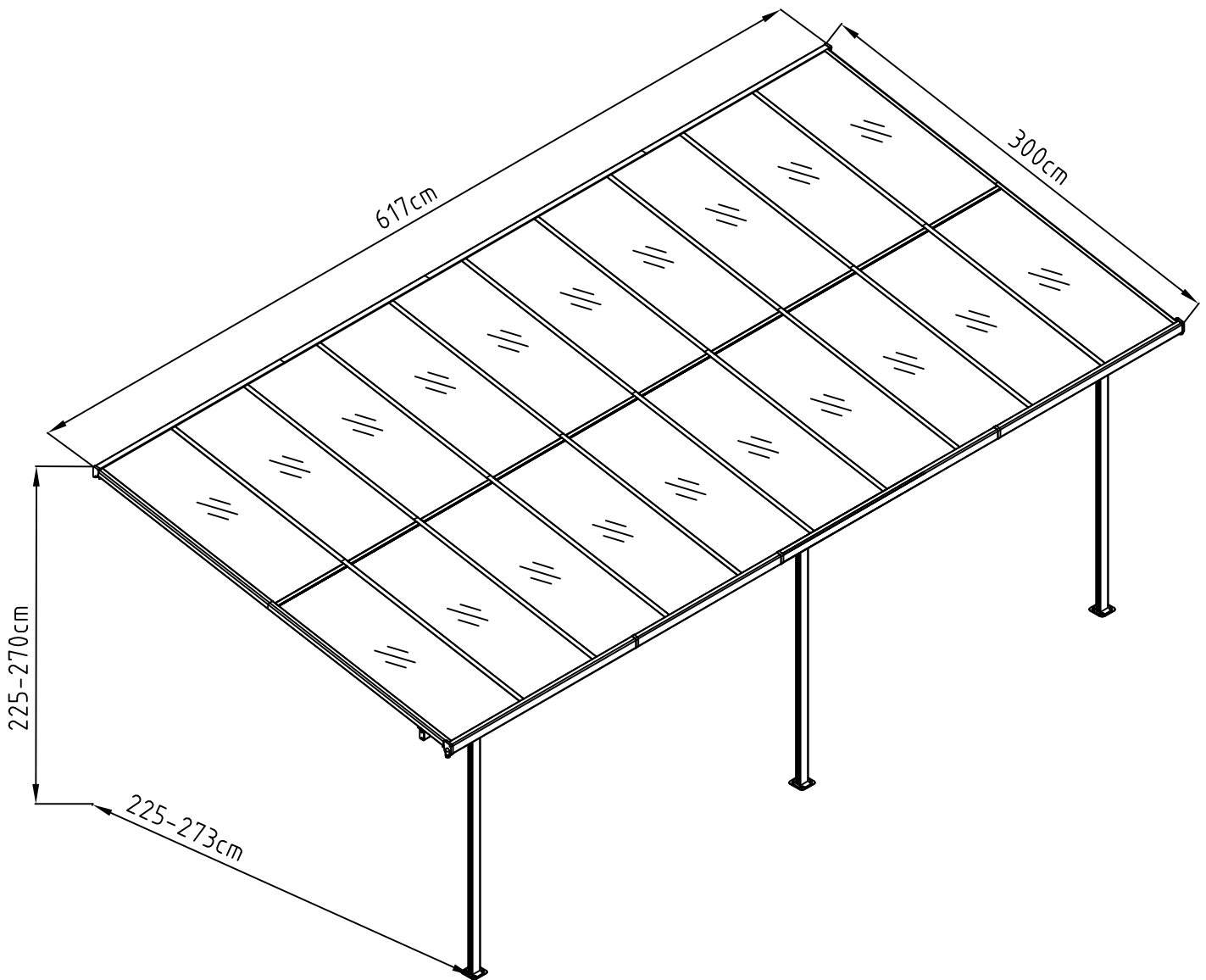


**BEI FRAGEN, KONTAKTIEREN SIE
UNSEREN KUNDENSERVICE:**

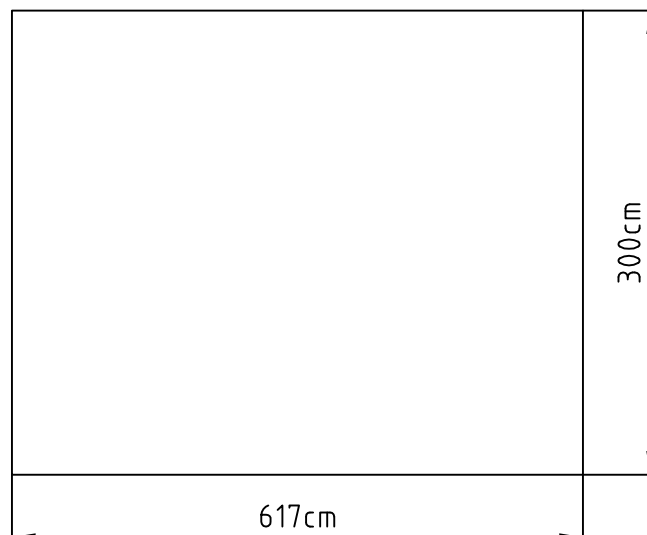
50NRTH GmbH
Straßburgstraße 14-16
D-54516 Wittlich

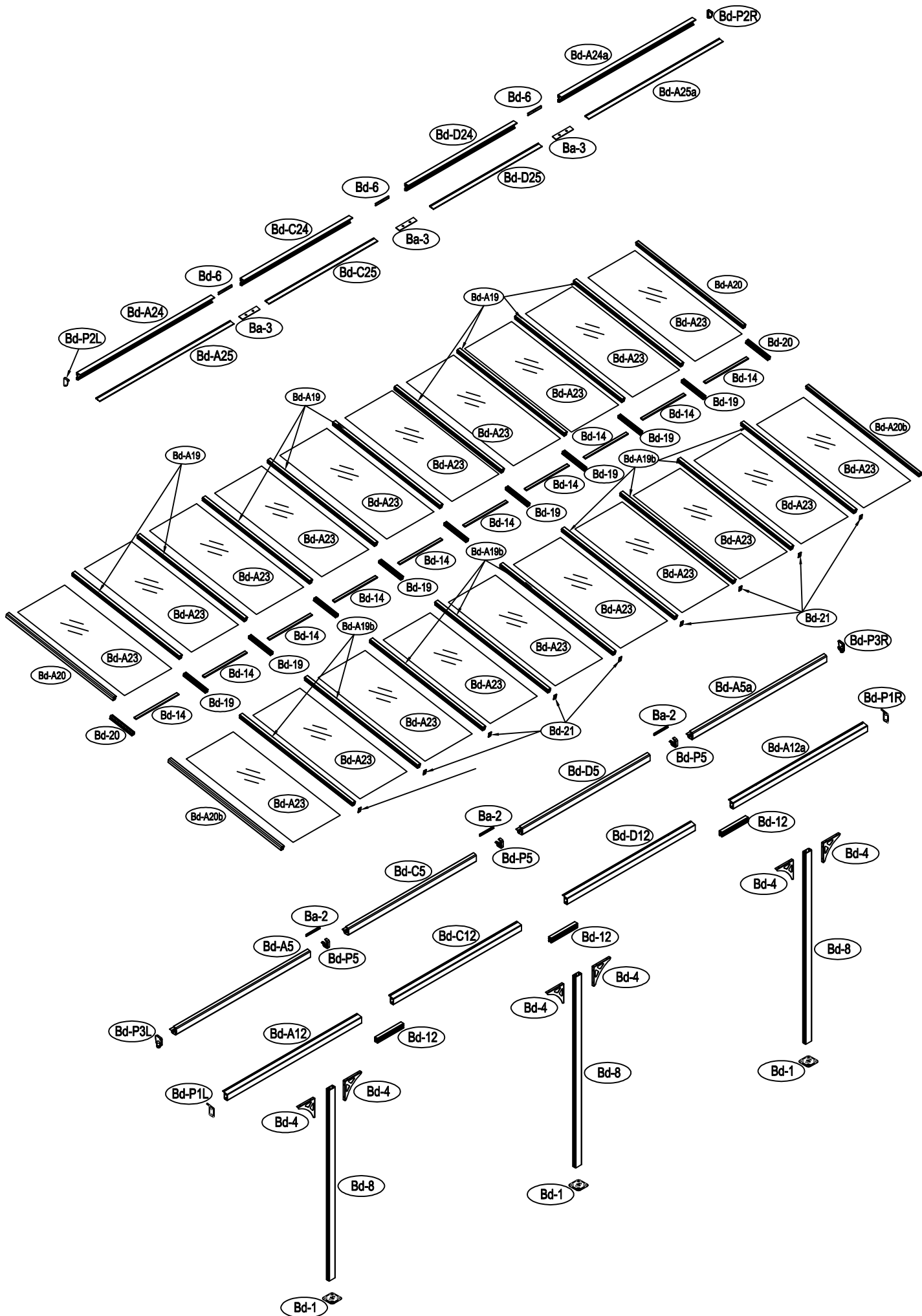
service@50NRTH.com
+49 (0) 6571 95117-0

Size of BruceM-J:

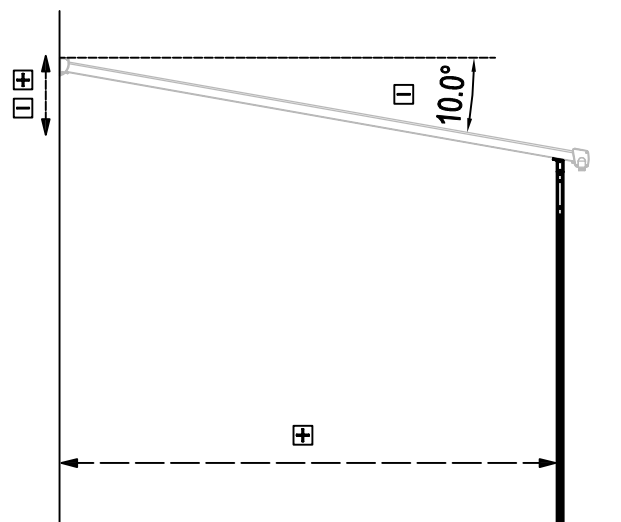
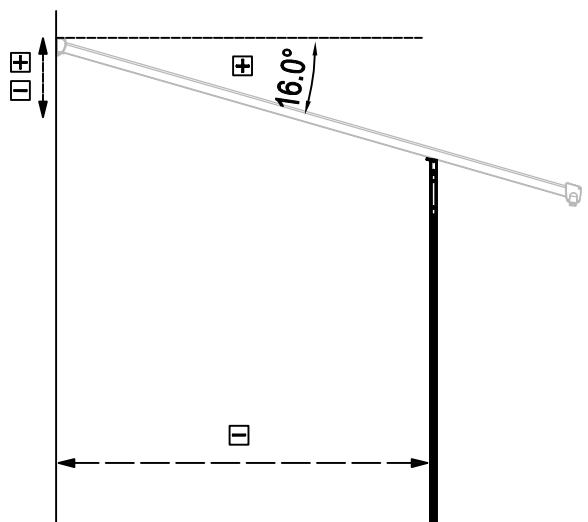
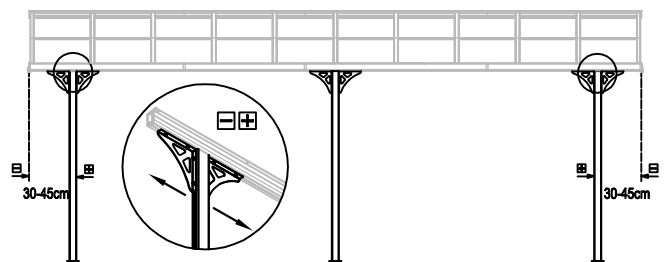
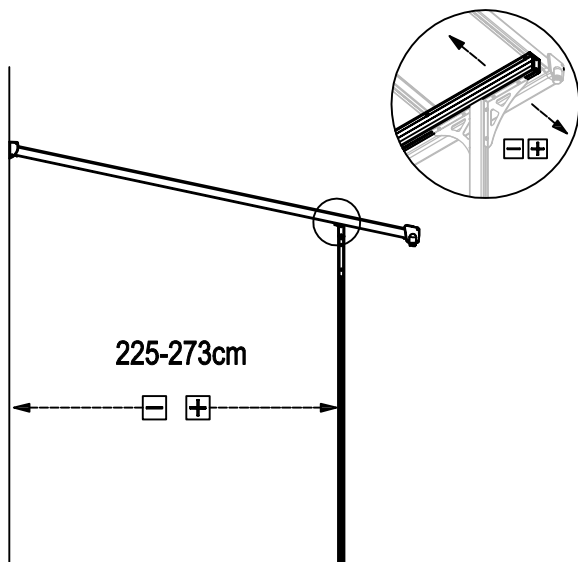
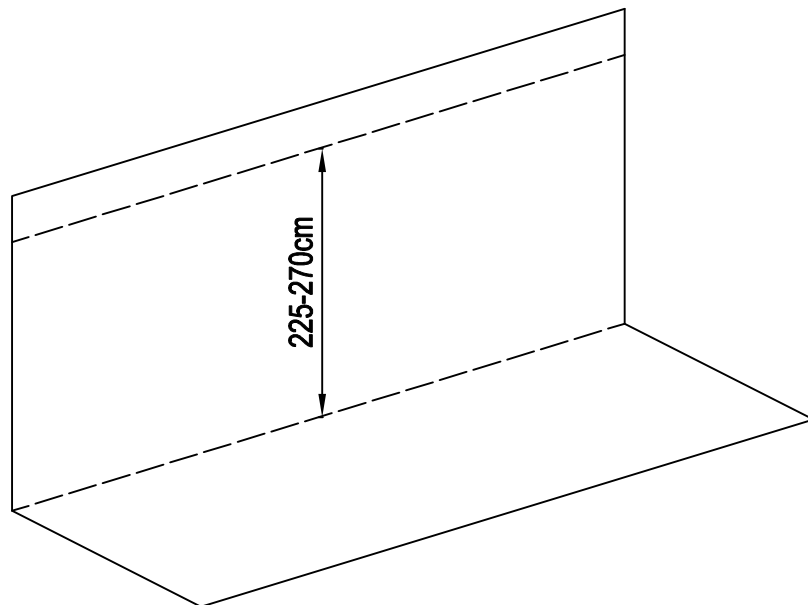


Area of installation requirement:

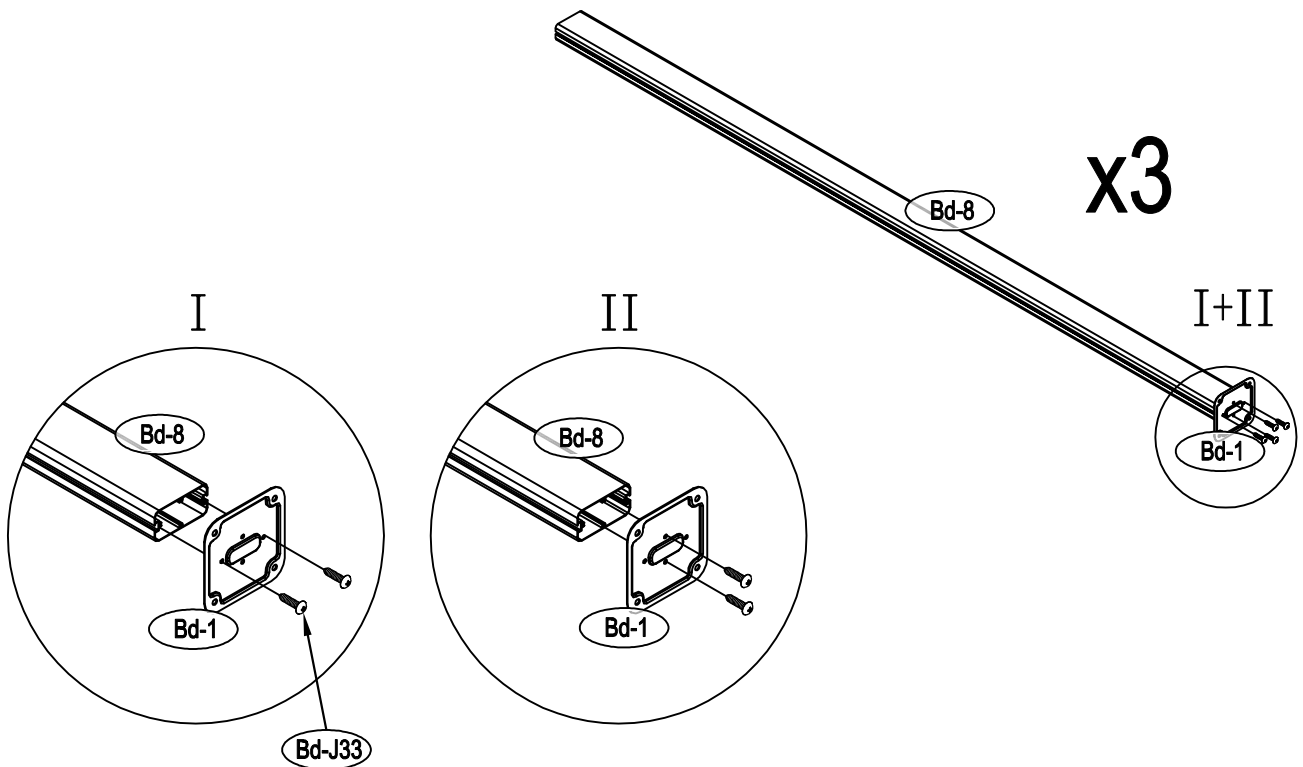




NO.	IMAGE	mm	QTY		NO.	IMAGE	mm	QTY
Bd-1		110	x3		Bd-P2L			x1
Ba-2		200	x3		Bd-P2R			x1
Ba-3		100	x3		Bd-P3L			x1
Bd-4		210	x6		Bd-P3R			x1
Bd-6		190	x3		Bd-P5			x3
Bd-8		1900	x3		Bd-J26		ST4x10	x12
Bd-12		300	x3		Bd-J27		M6x12	x75
Bd-A19		1410	x9		Bd-J28		M6	x75
Bd-A19b		1540	x9		Bd-J29		ST4x19	x68
Bd-A20		1410	x2		Bd-J30		M6	x23
Bd-A20b		1540	x2		Bd-J31		M6	x23
Bd-21			x9		Bd-J32		ST5.5x40	x23
Bd-A5		1540	x1		Bd-J33		ST4x16	x44
Bd-A5a		1540	x1		Bd-J34		M6	x71
Bd-C5		1216	x1					
Bd-D5		1824	x1					
Bd-A12		1540	x1					
Bd-A12a		1540	x1					
Bd-C12		1216	x1					
Bd-D12		1824	x1					
Bd-A24		1540	x1					
Bd-A24a		1540	x1					
Bd-C24		1216	x1					
Bd-D24		1824	x1					
Bd-A25		1540	x1					
Bd-A25a		1540	x1					
Bd-C25		1216	x1					
Bd-D25		1824	x1					
Bd-19		300	x9					
Bd-20		300	x2					
Bd-14		573	x10					
Bd-A23		1480	x20					
Bd-P1L			x1					
Bd-P1R			x1					

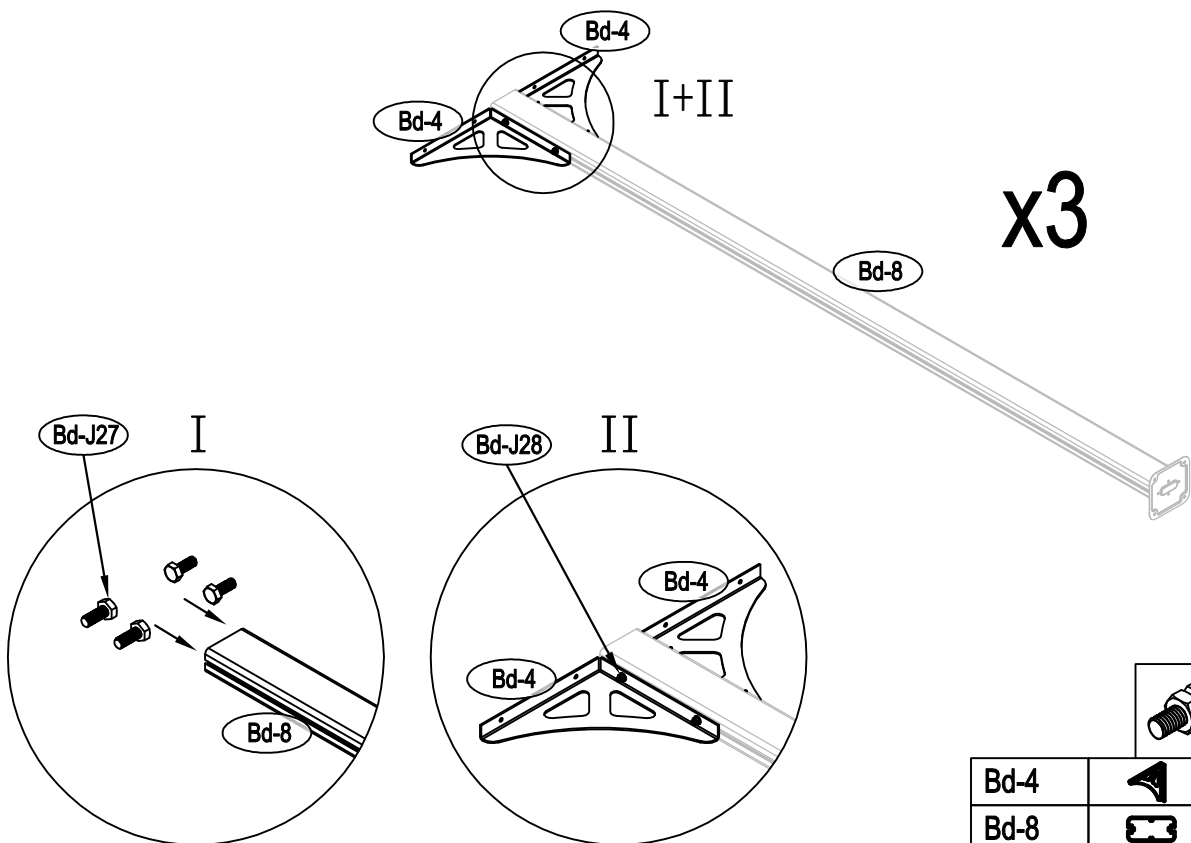


1



Bd-1		x3
Bd-8		x3
Bd-J33		x12

2



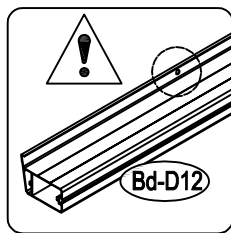
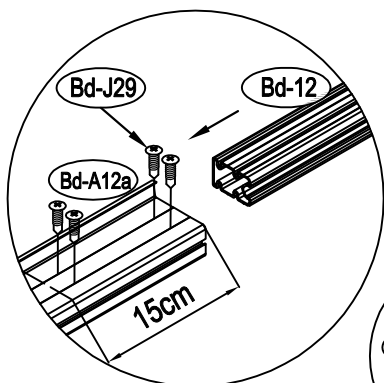
Bd-4		x6
Bd-8		x3
Bd-J27		x12
Bd-J28		x12

1

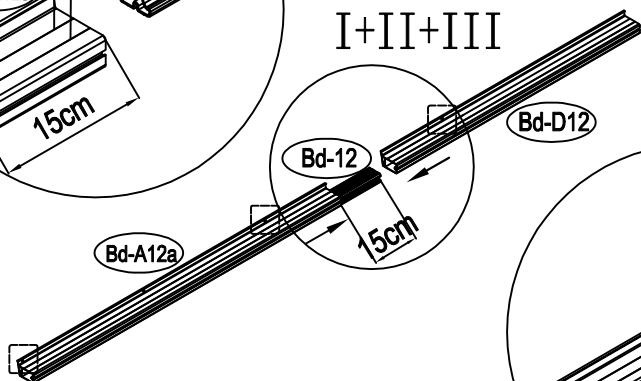


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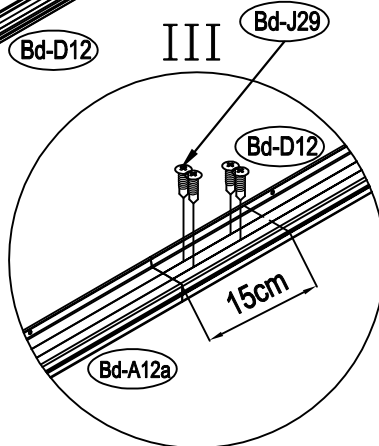
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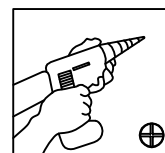
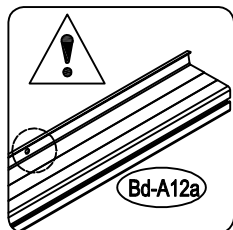
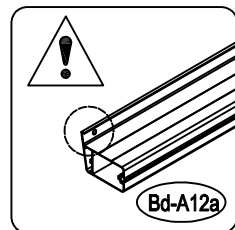
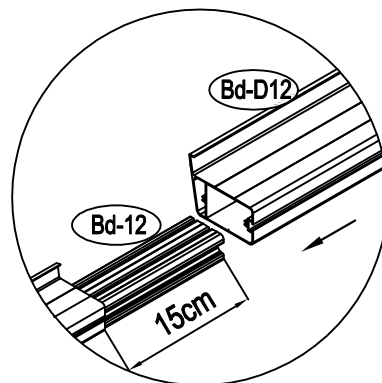
I+II+III



III



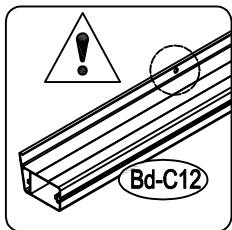
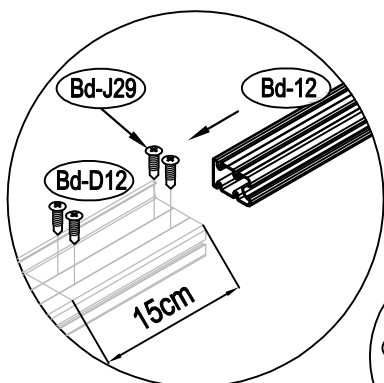
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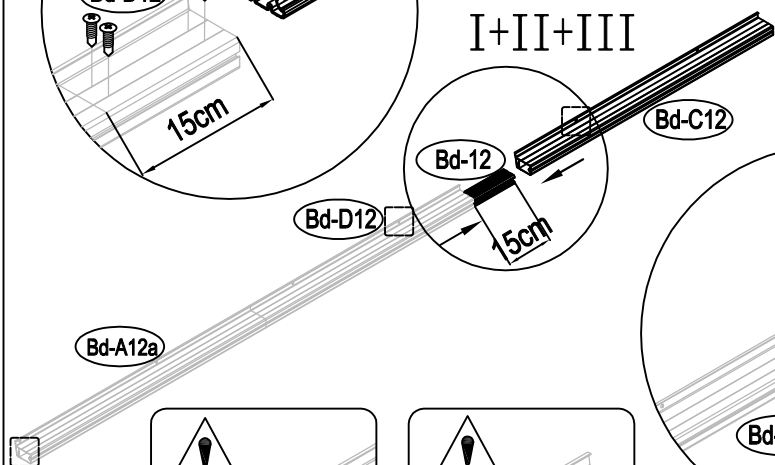
Bd-A12a		x1
Bd-12		x1
Bd-D12		x1
Bd-J29		x8

4

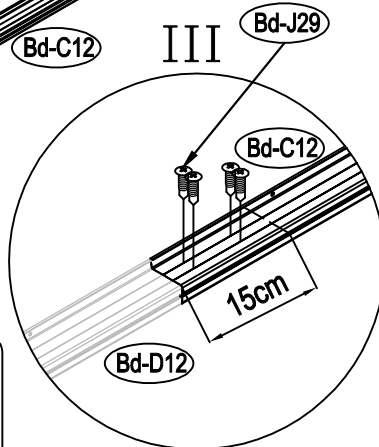
I



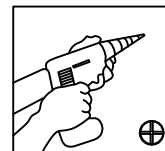
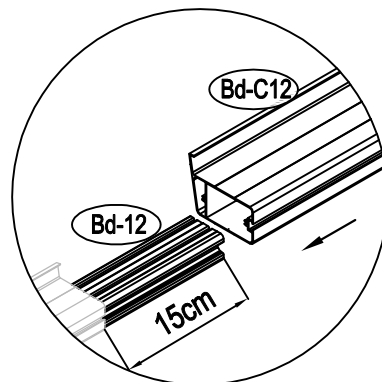
I+II+III



III



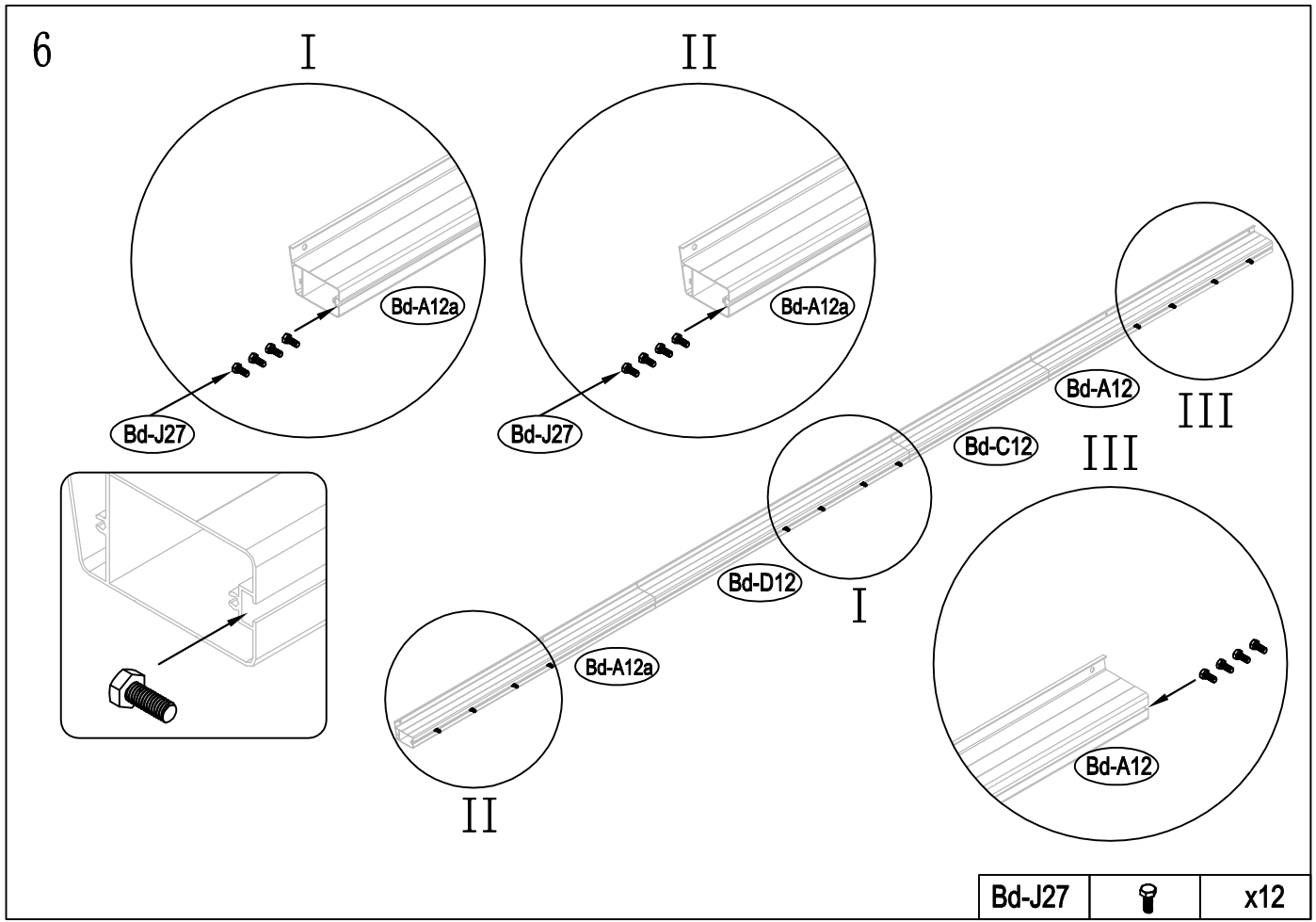
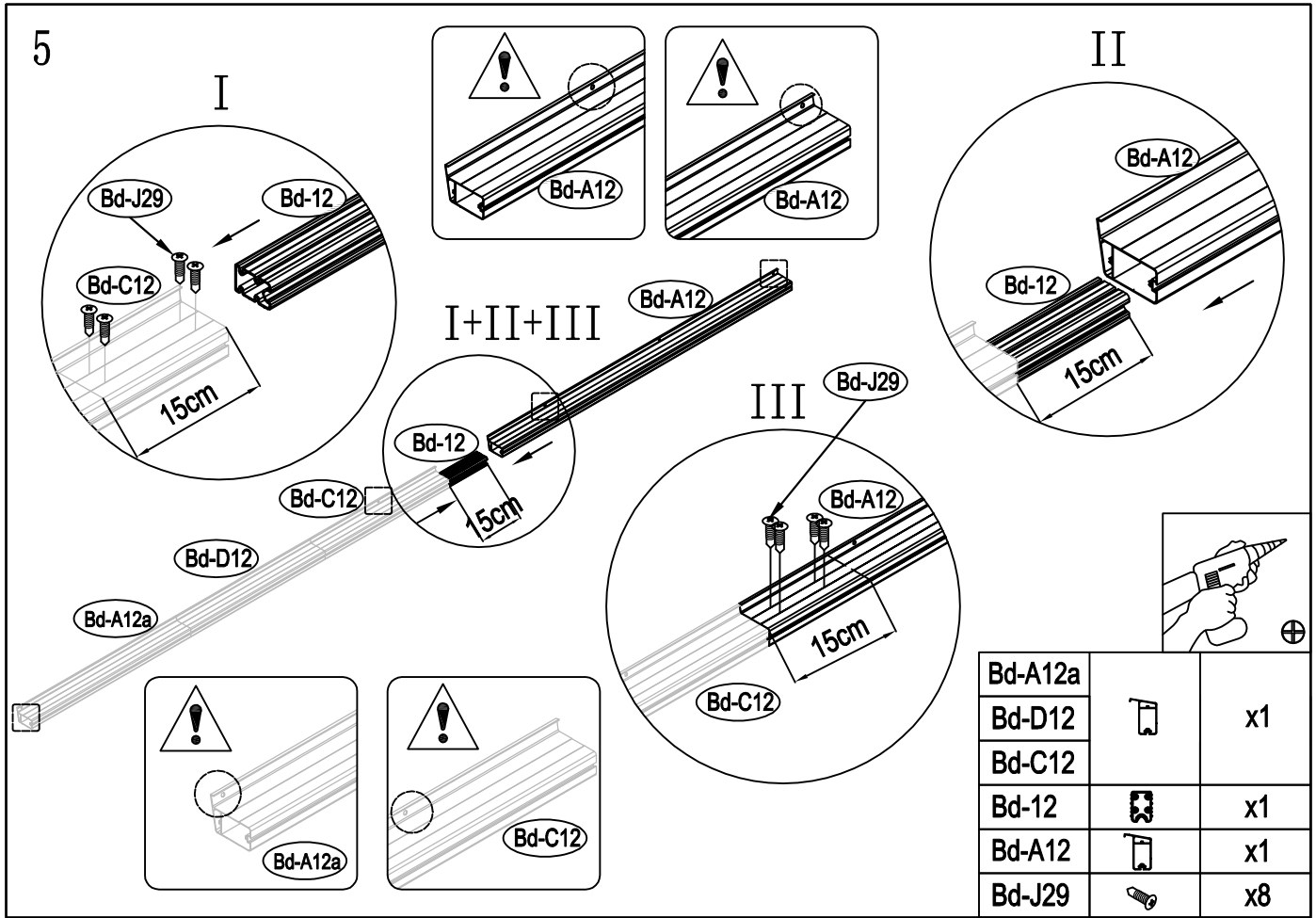
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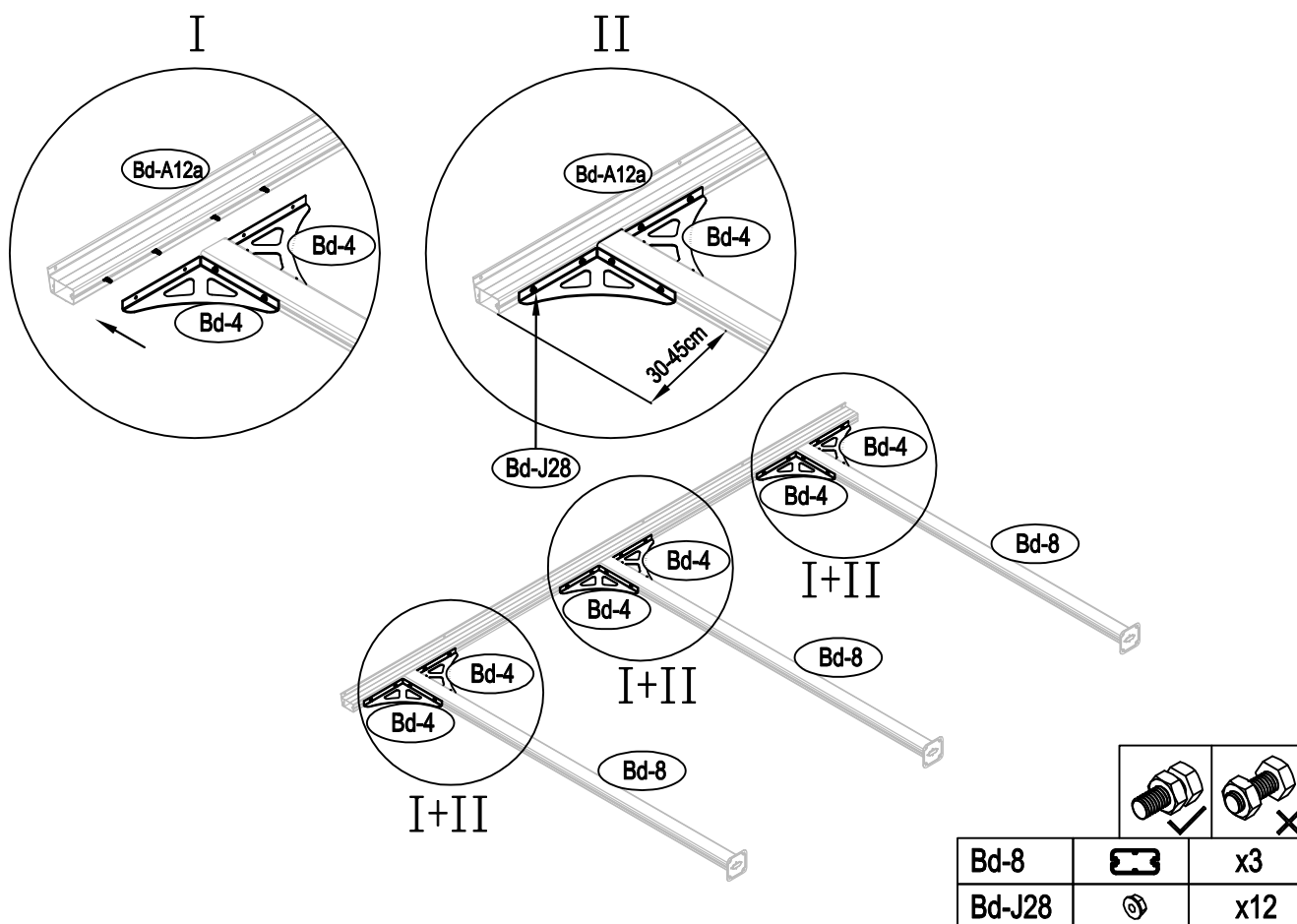
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Bd-D12		x1
Bd-12		x1
Bd-C12		x1
Bd-J29		x8

2

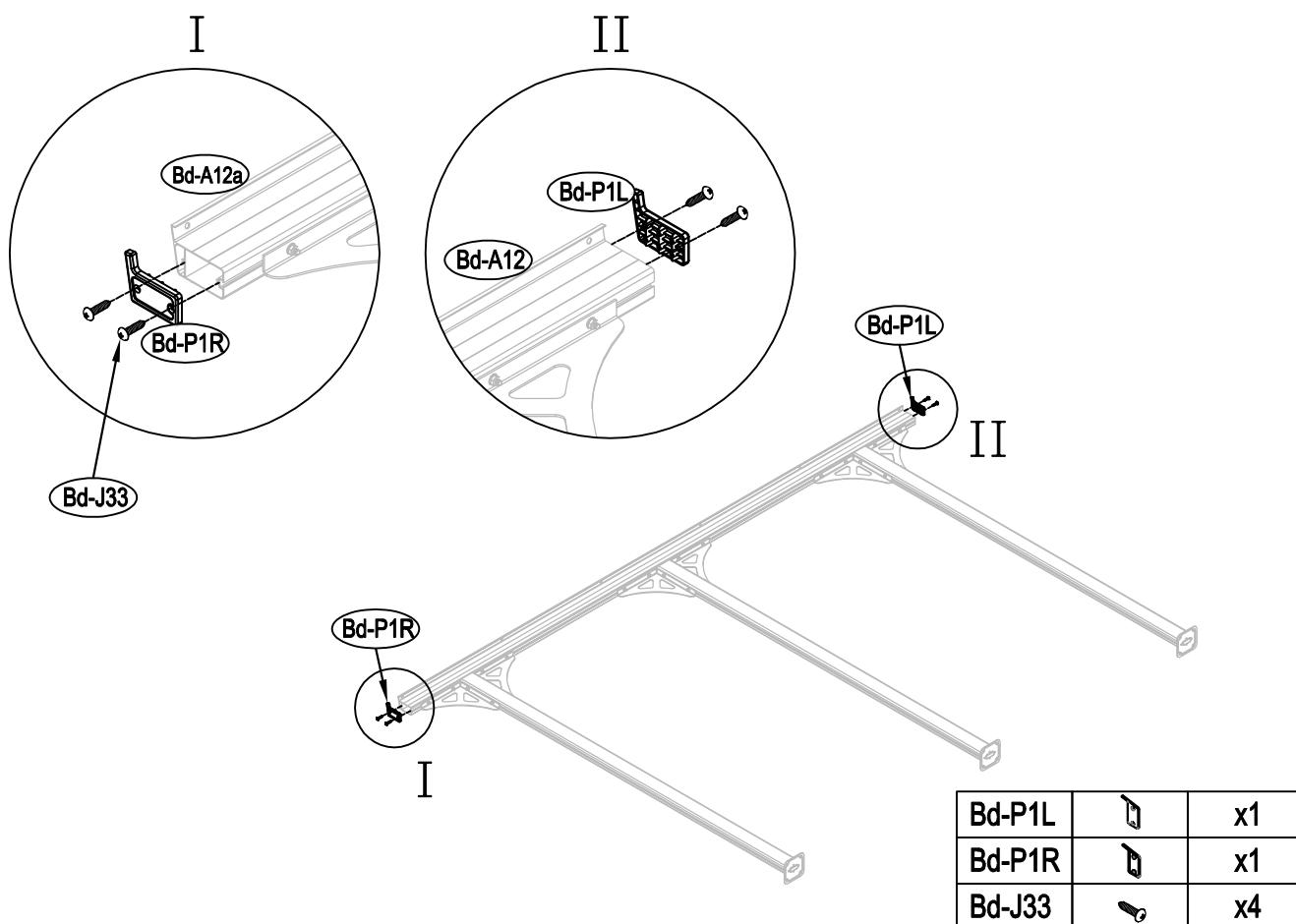




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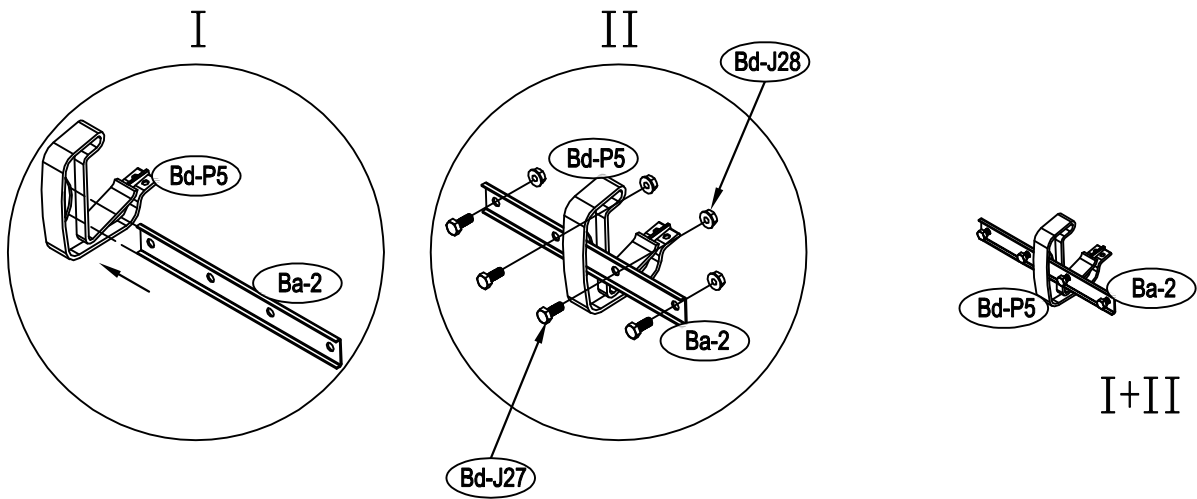
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4



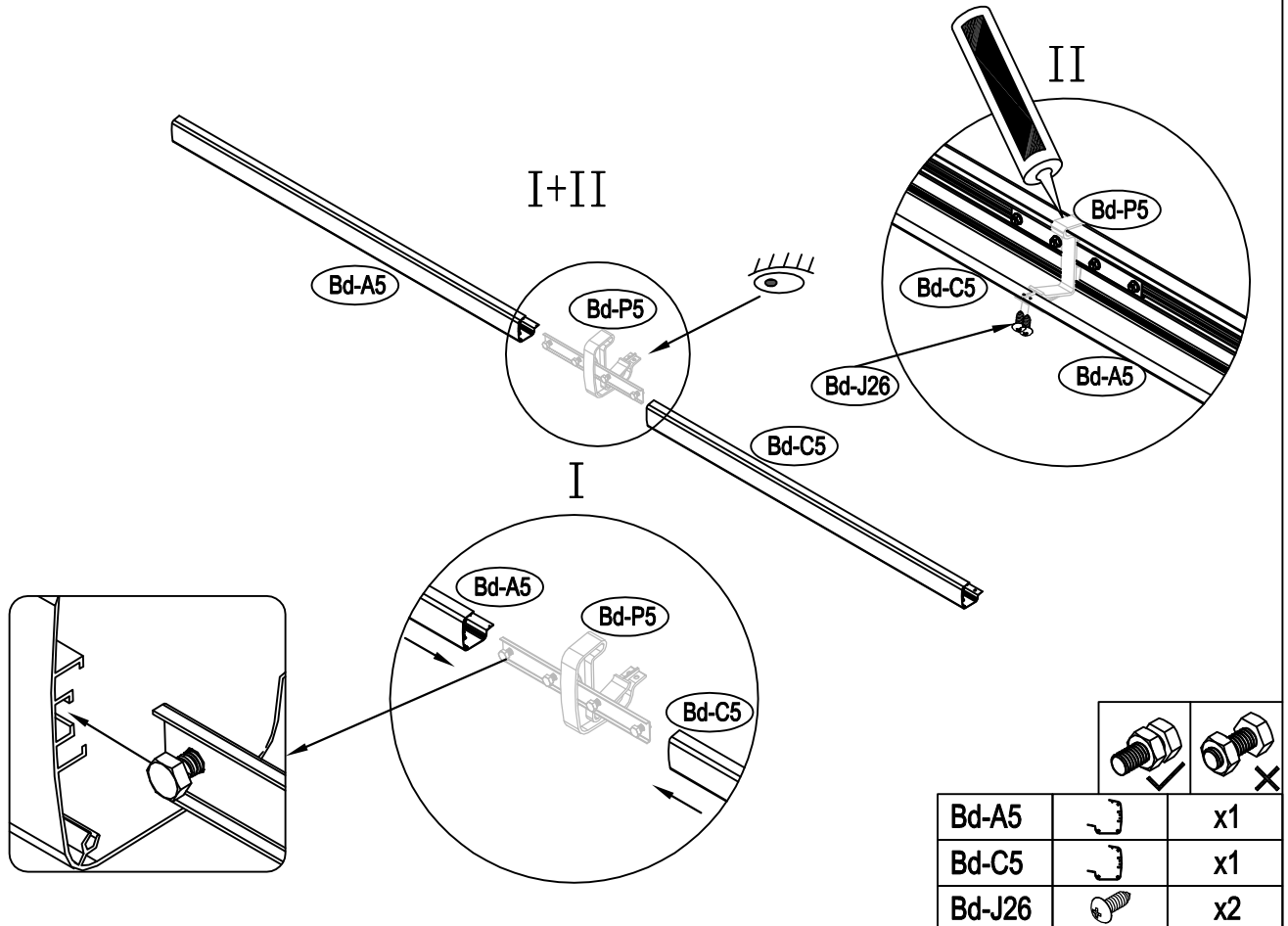
9



x3

		
Ba-2		x3
Bd-P5		x3
Bd-J27		x12
Bd-J28		x12

10

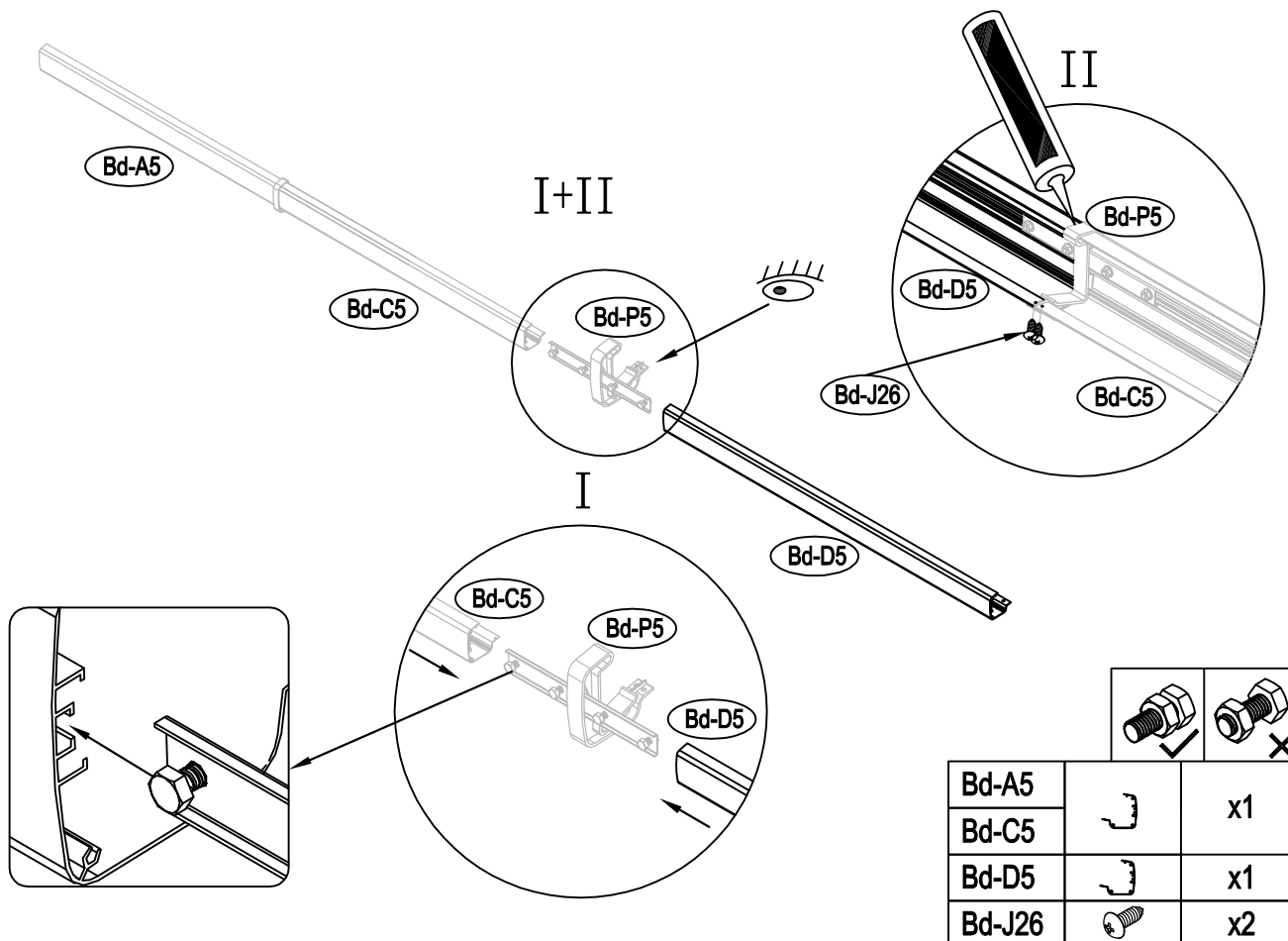


		
Bd-A5		x1
Bd-C5		x1
Bd-J26		x2

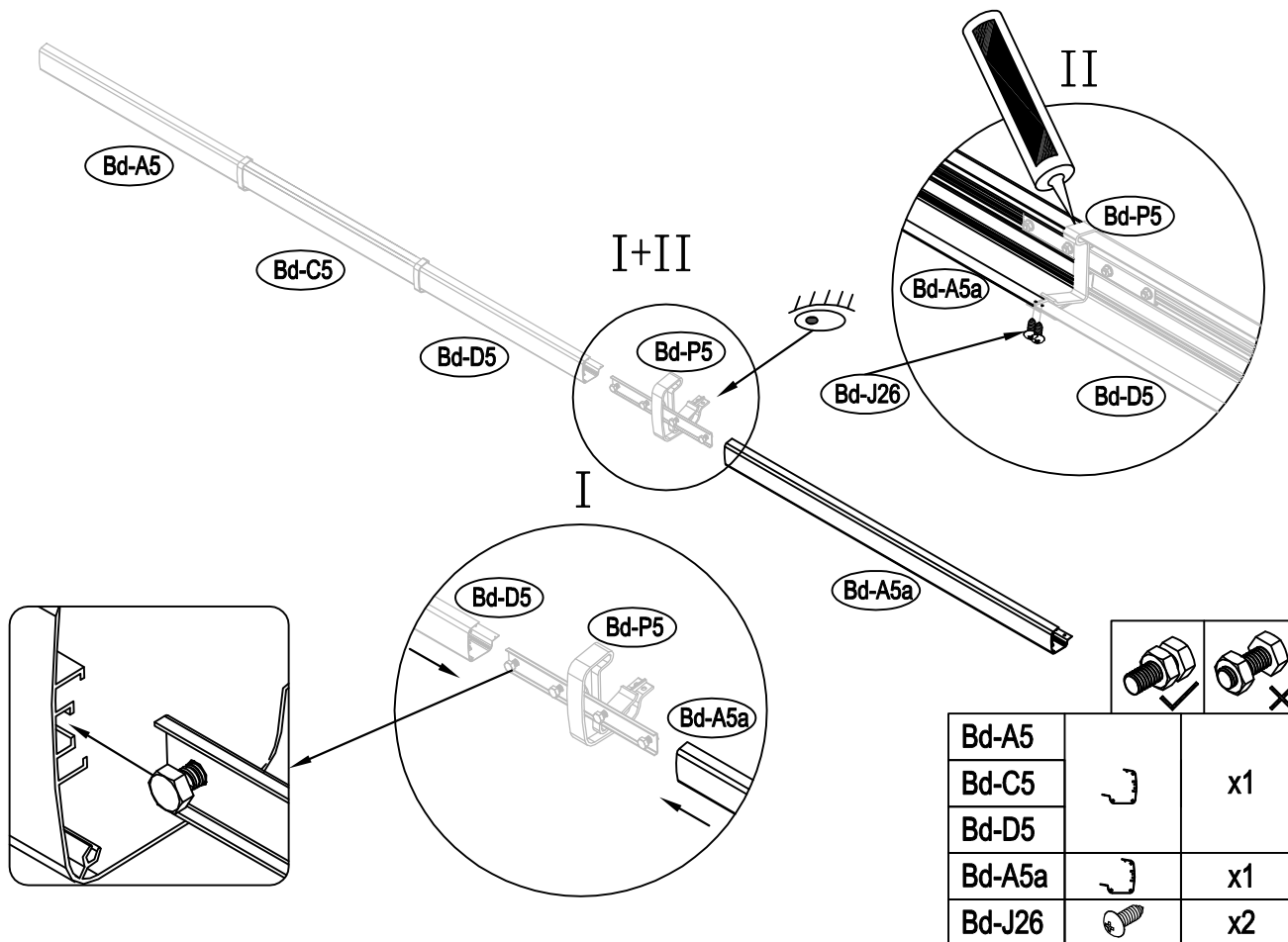
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11

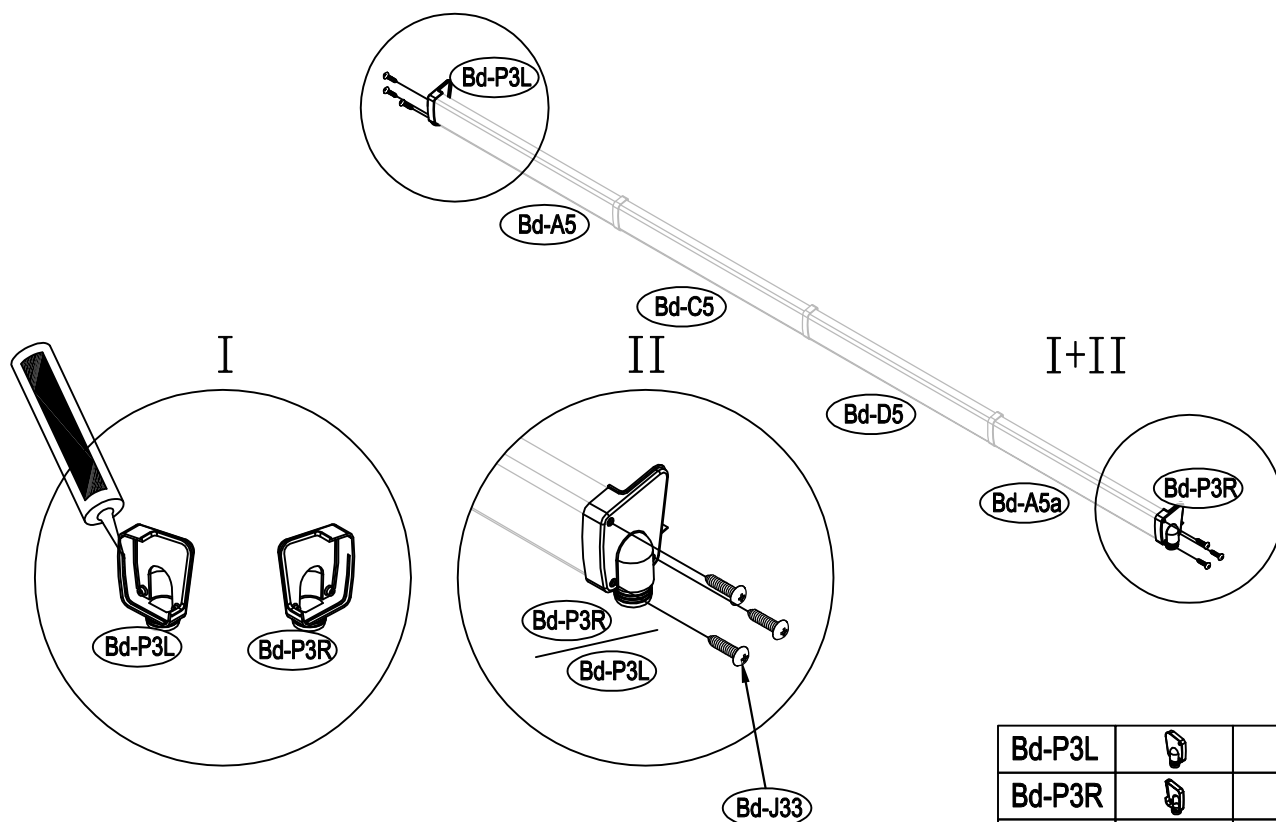


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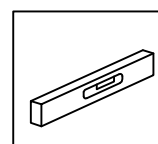
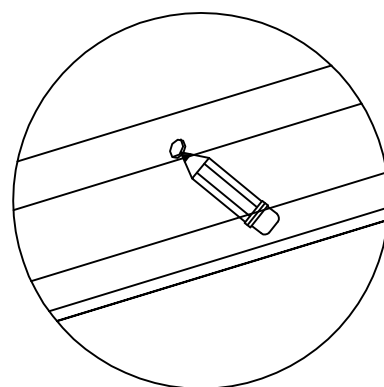
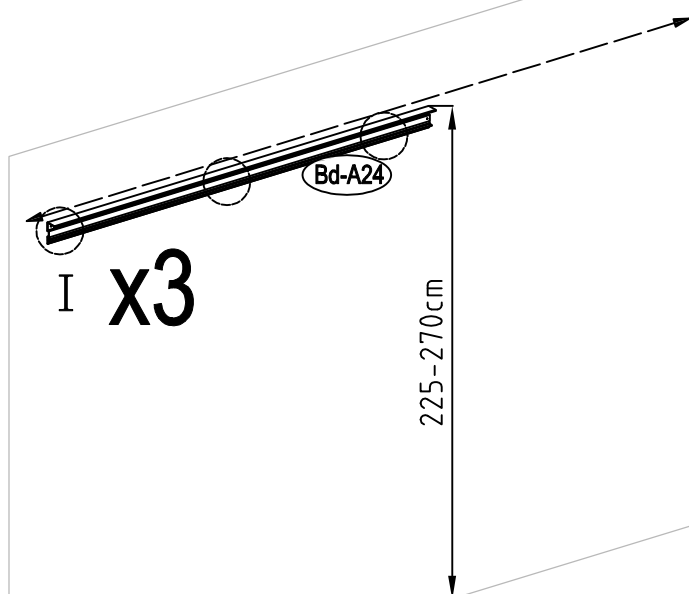
13

I+II



14

I



Bd-A24



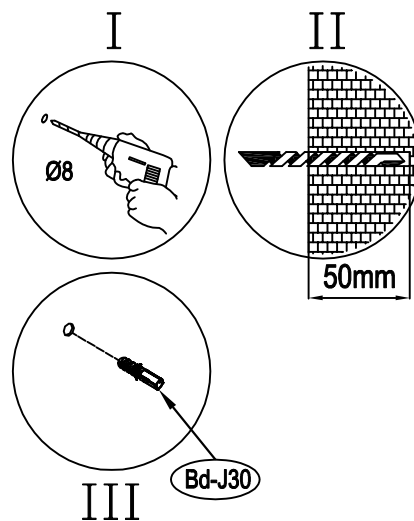
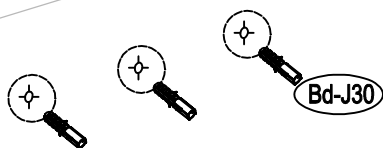
x1

7



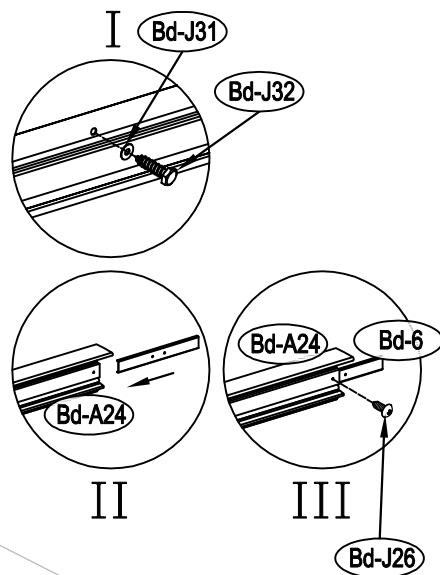
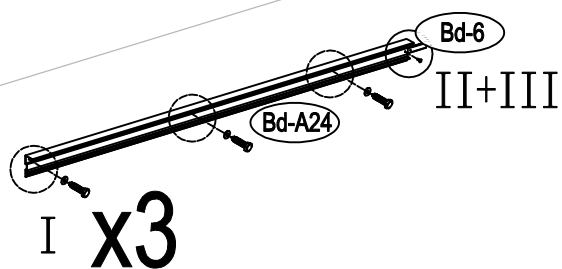
15

I+II+III x3



Bd-J30		x3
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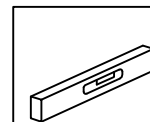
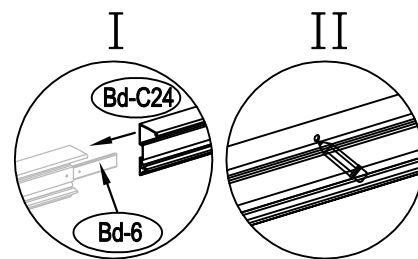
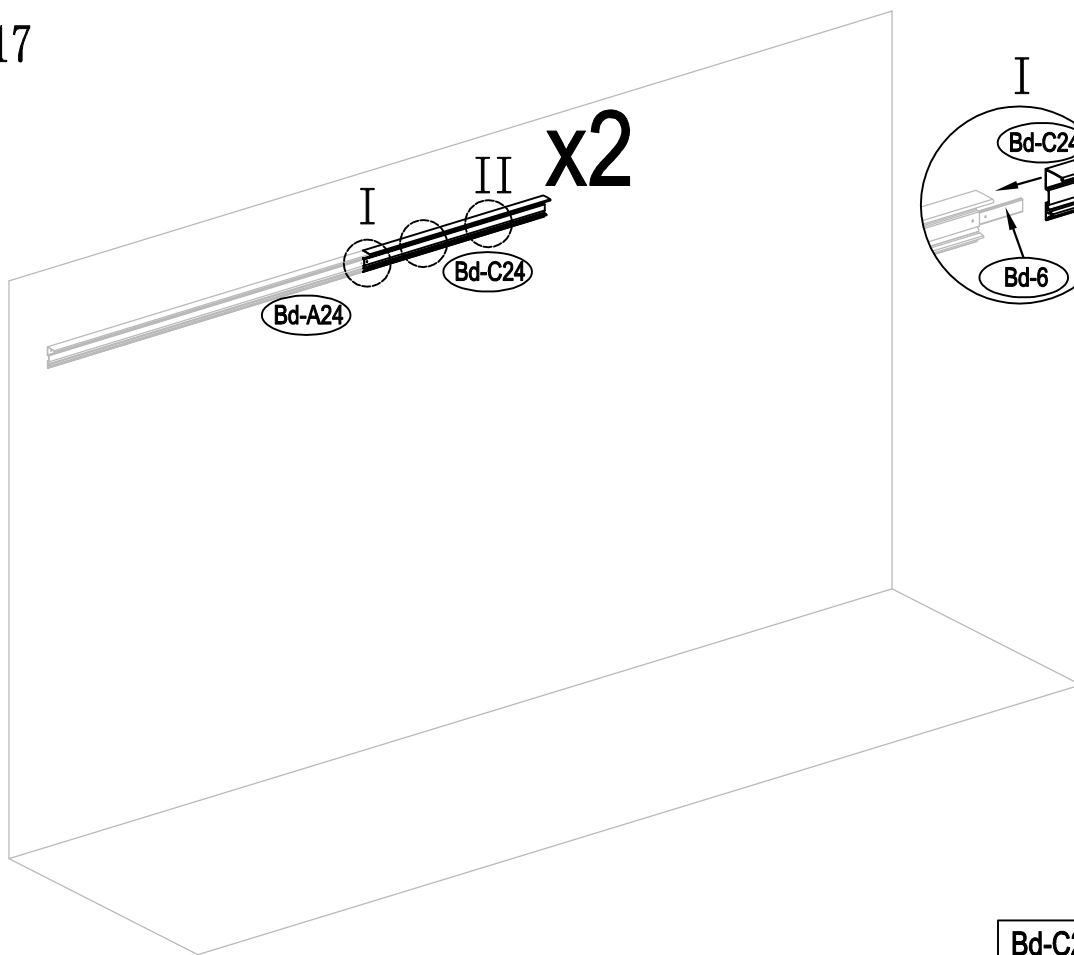
16



Bd-6		x1
Bd-J26		x1
Bd-J31		x3
Bd-J32		x3



17

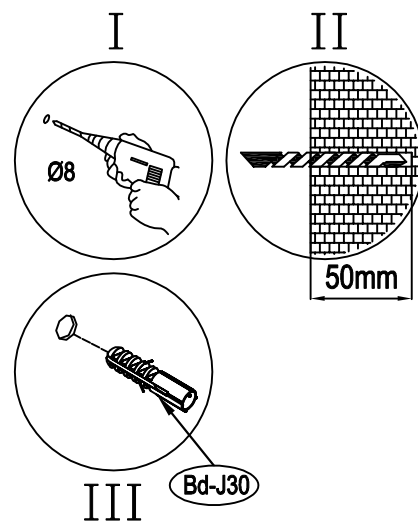
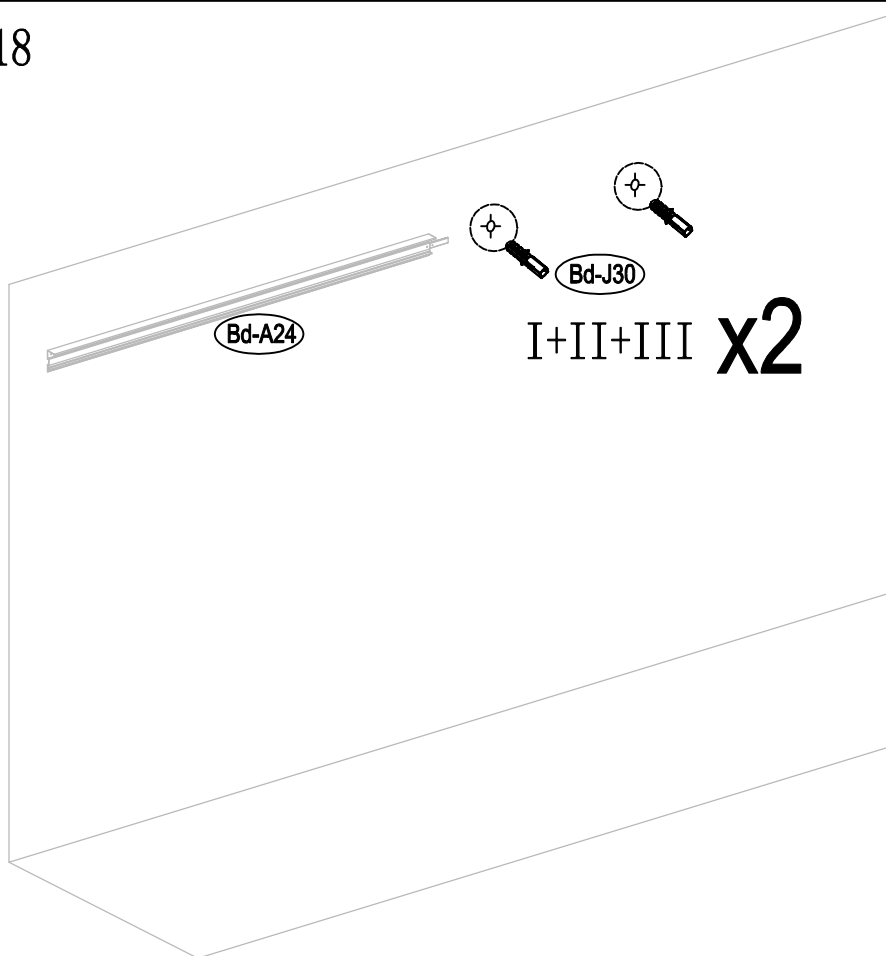


Bd-C24



x1

18



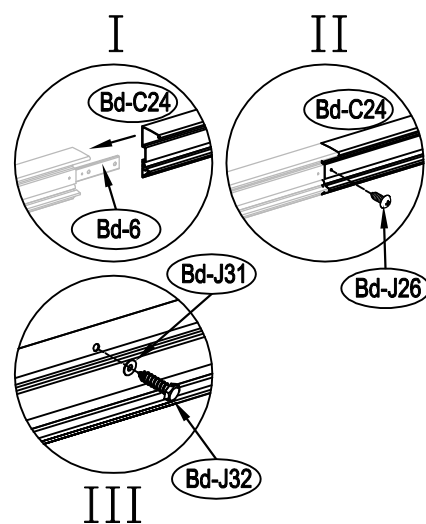
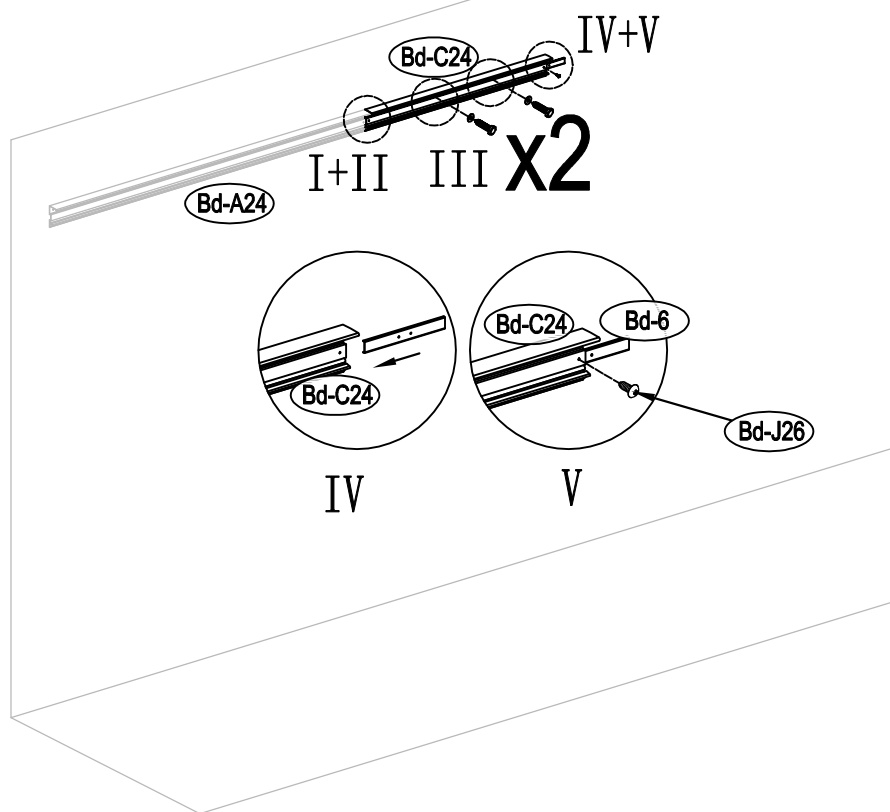
Bd-J30



x2

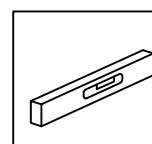
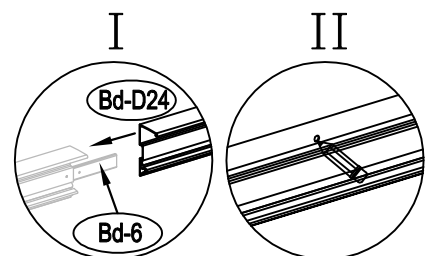
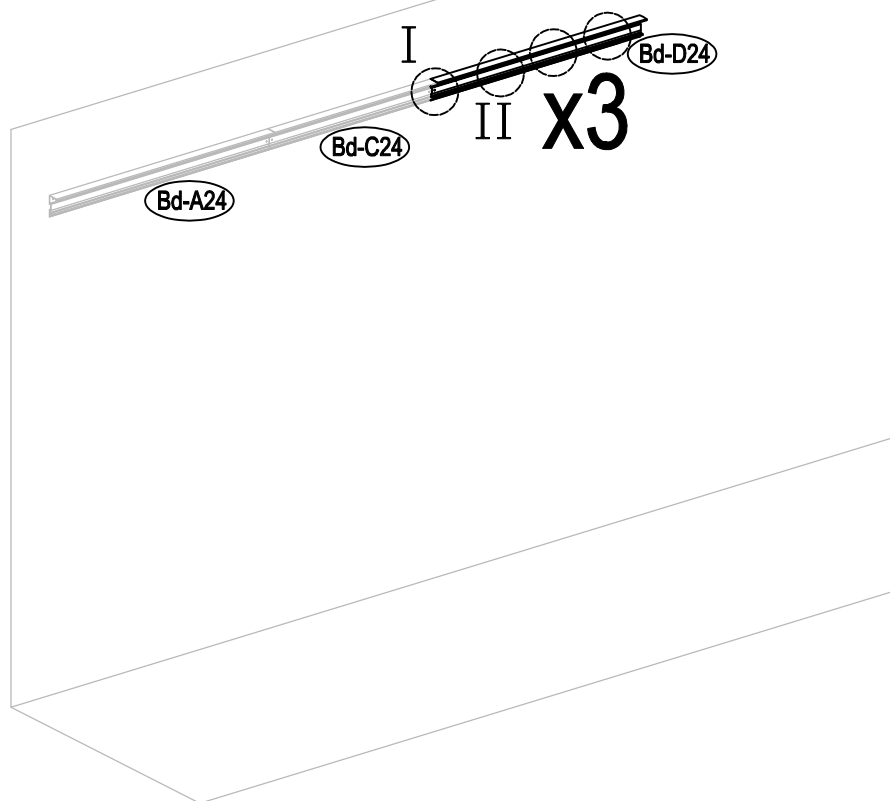


19



Bd-6		x1
Bd-C24		x1
Bd-J26		x2
Bd-J31		x2
Bd-J32		x2

20

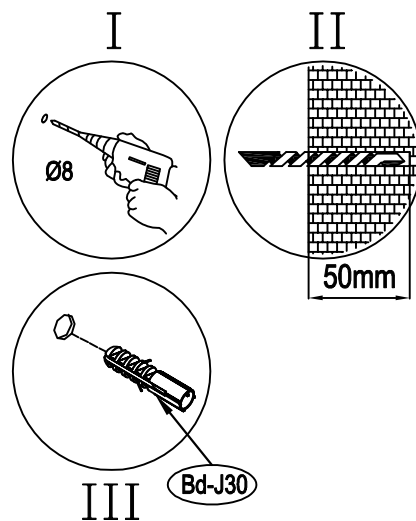
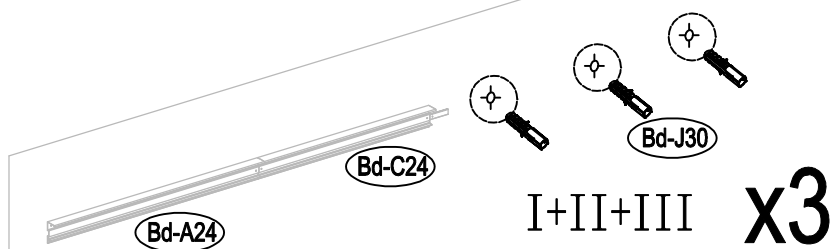


Bd-D24		x1
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10

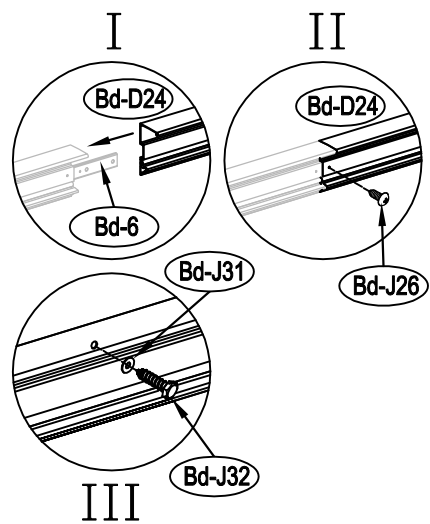
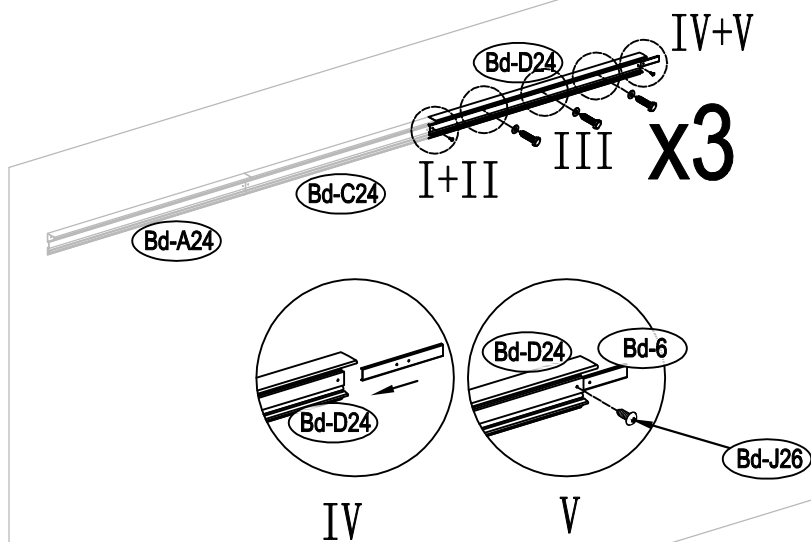


21



Bd-J30		x3
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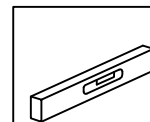
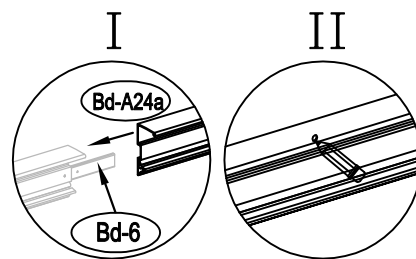
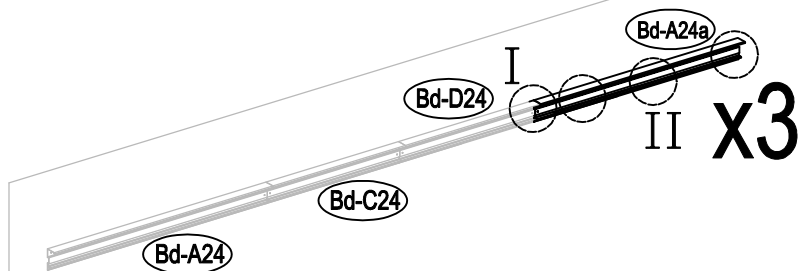
22



Bd-6		x1
Bd-D24		x1
Bd-J26		x2
Bd-J31		x2
Bd-J32		x2



23

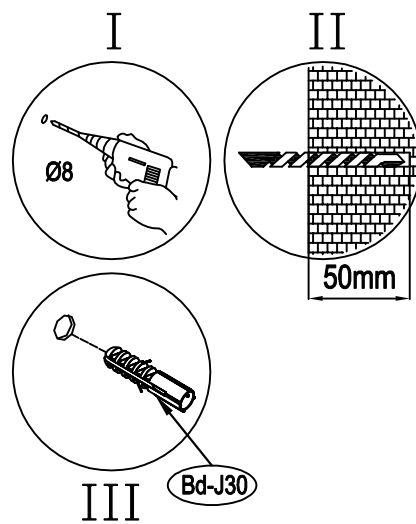
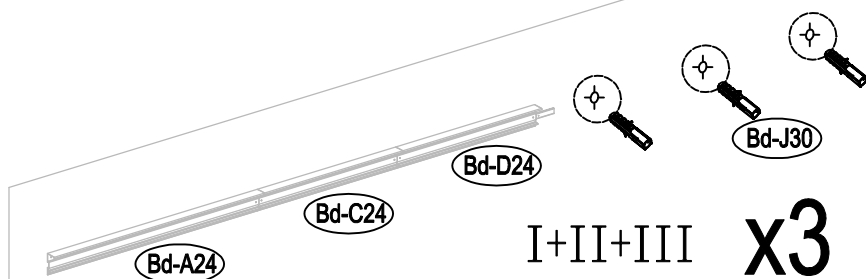


Bd-A24a



x1

24



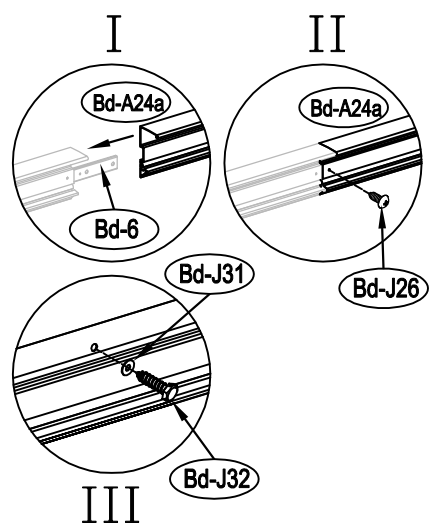
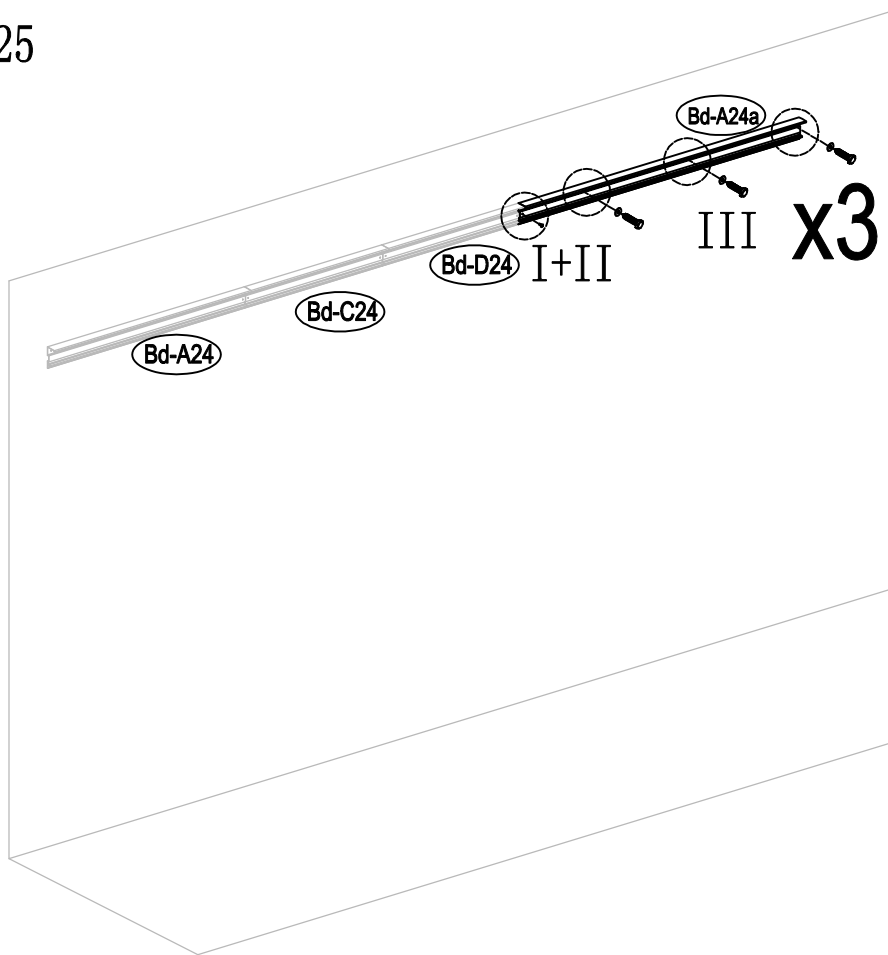
Bd-J30



x3

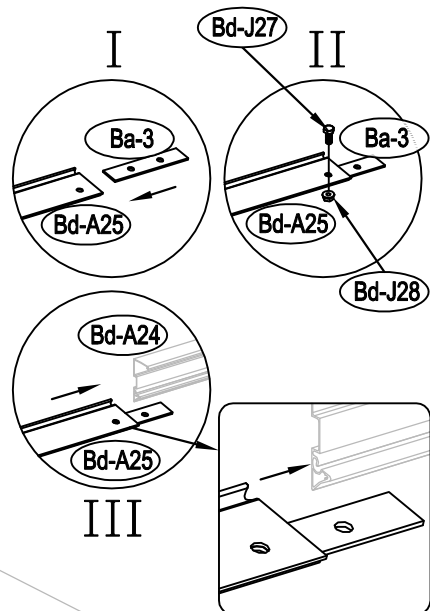
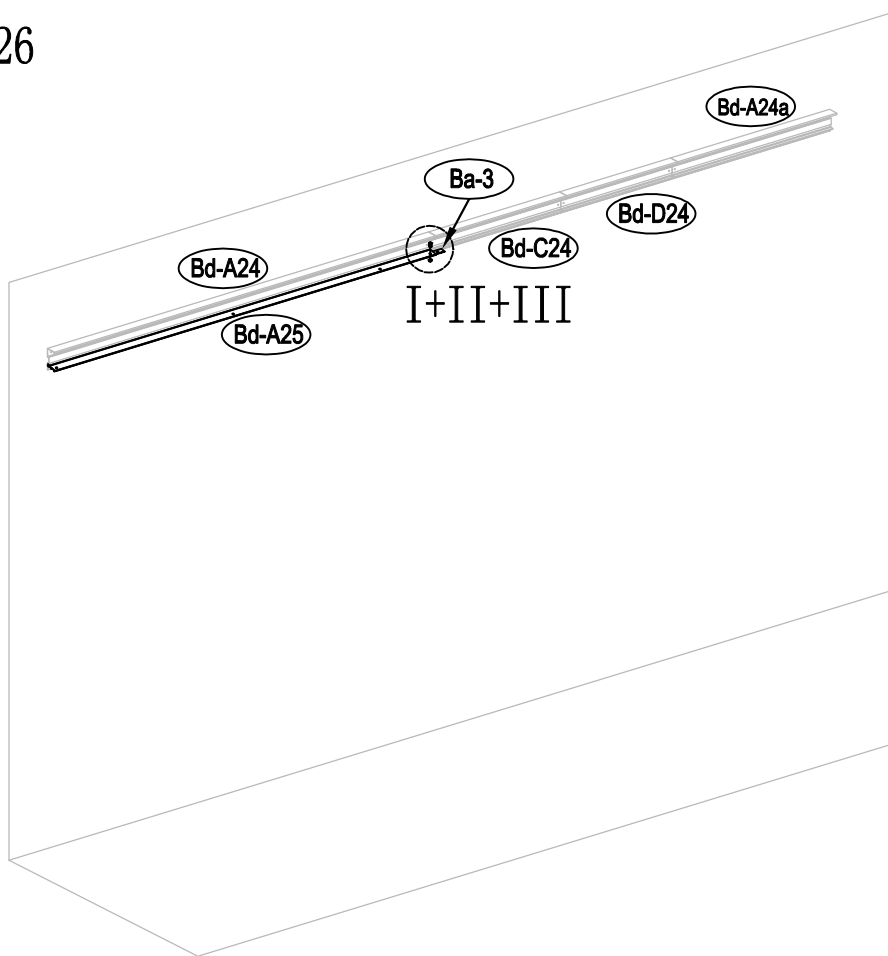


25



Bd-A24a		x1
Bd-J26		x1
Bd-J31		x3
Bd-J32		x3

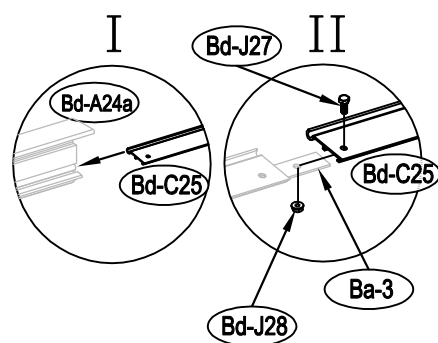
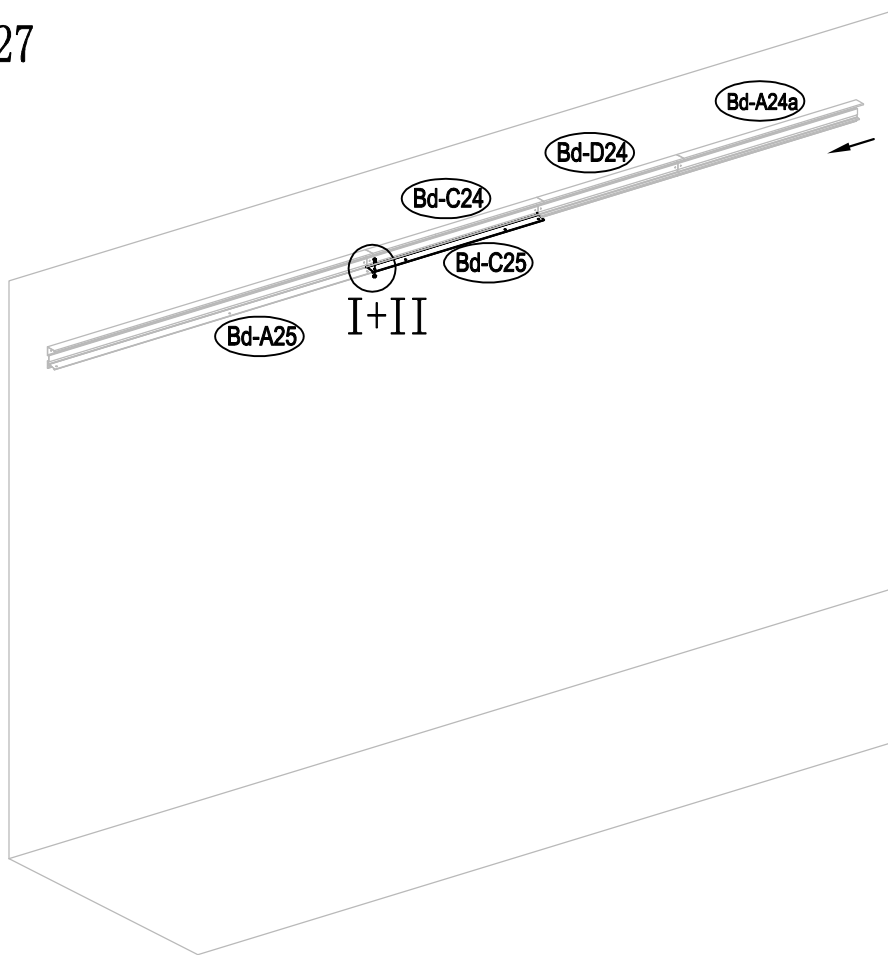
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Ba-3		x1
Bd-A25		x1
Bd-J27		x1
Bd-J28		x1

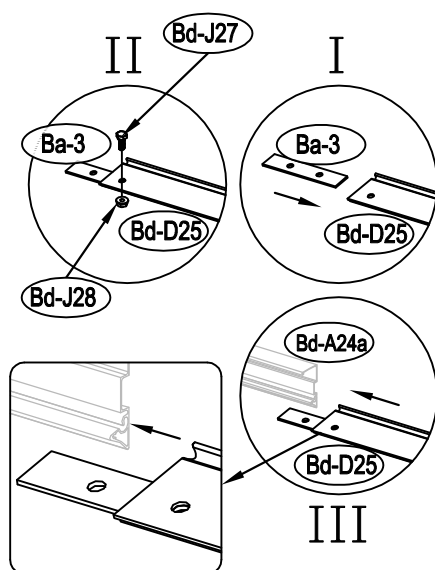
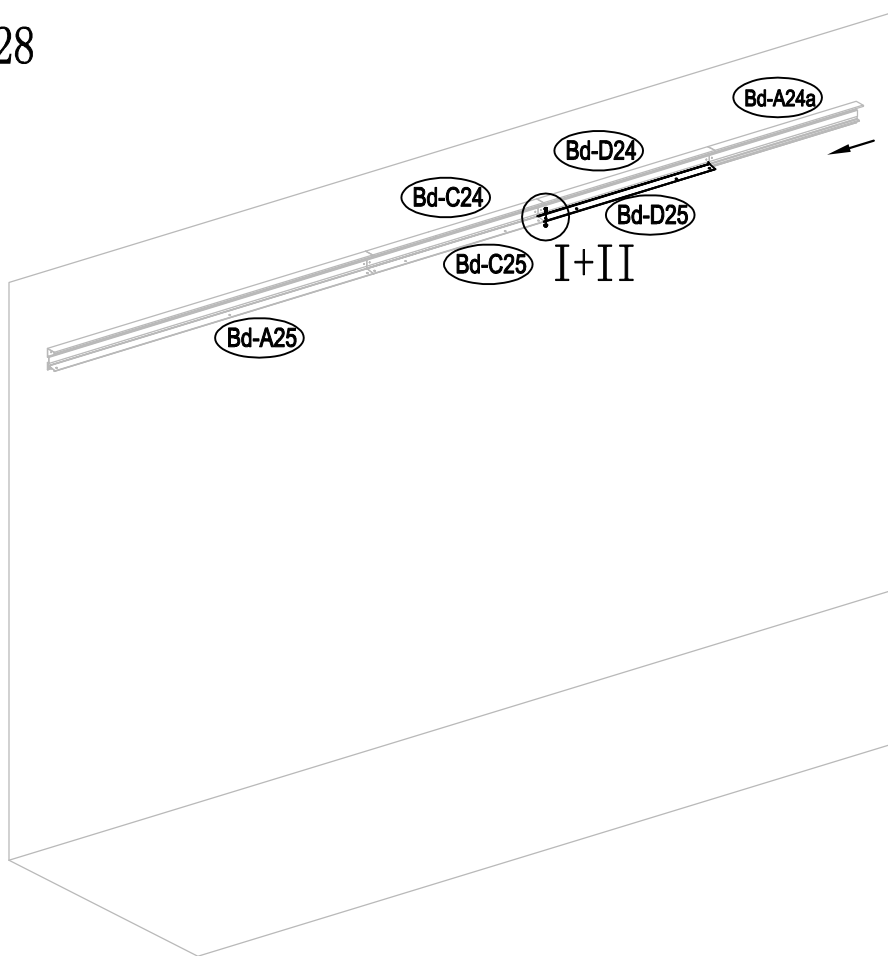


27



Bd-C25		x1
Bd-J27		x1
Bd-J28		x1

28



Ba-3		x1
Bd-D25		x1
Bd-J27		x1
Bd-J28		x1



29

I

Bd-A25

Bd-C24

Bd-C25

Bd-D24

Bd-D25

I

Bd-J27

Bd-J28

Ba-3

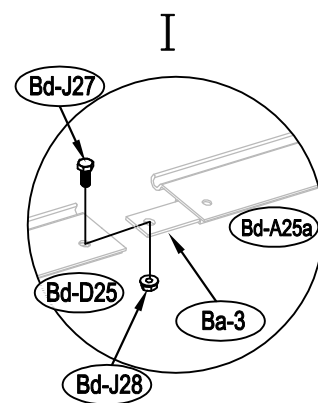
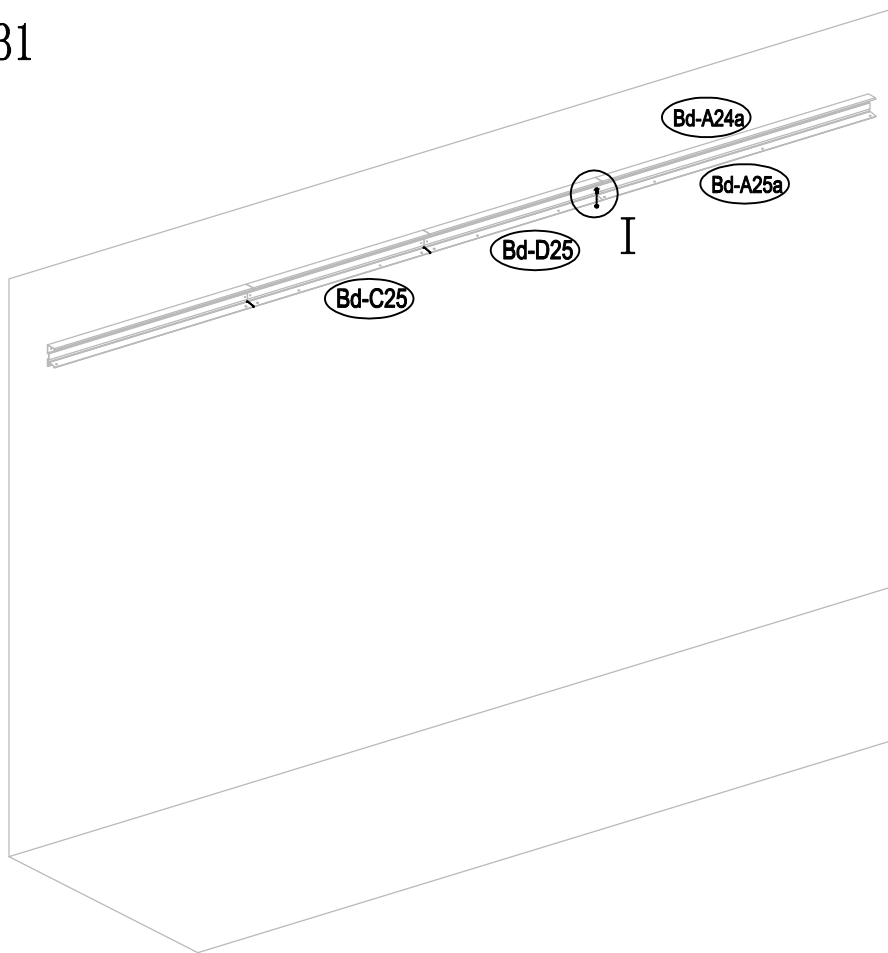
Bd-D25

Bd-J27		x1
Bd-J28		x1

30

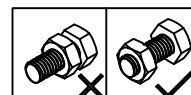
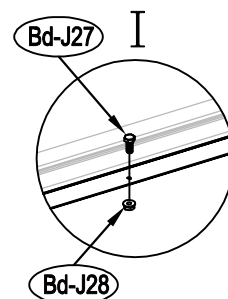
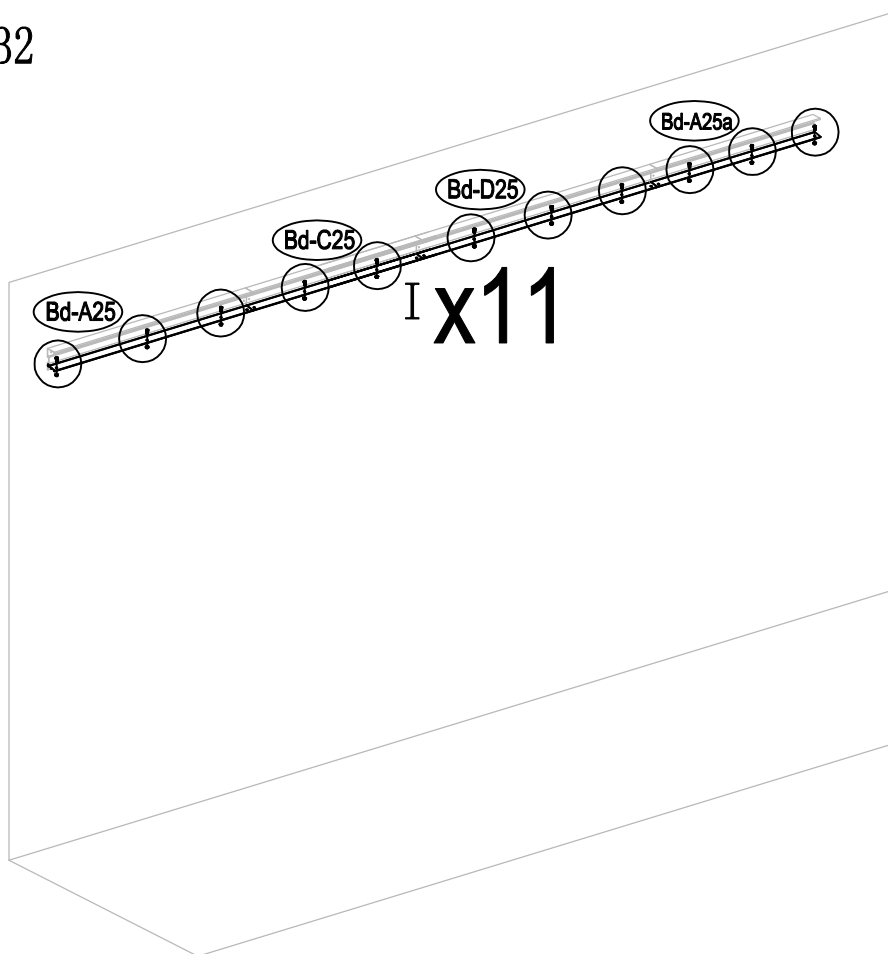
Ba-3		x1
Bd-A25a		x1
Bd-J27		x1
Bd-J28		x1

31



Bd-J27		x1
Bd-J28		x1

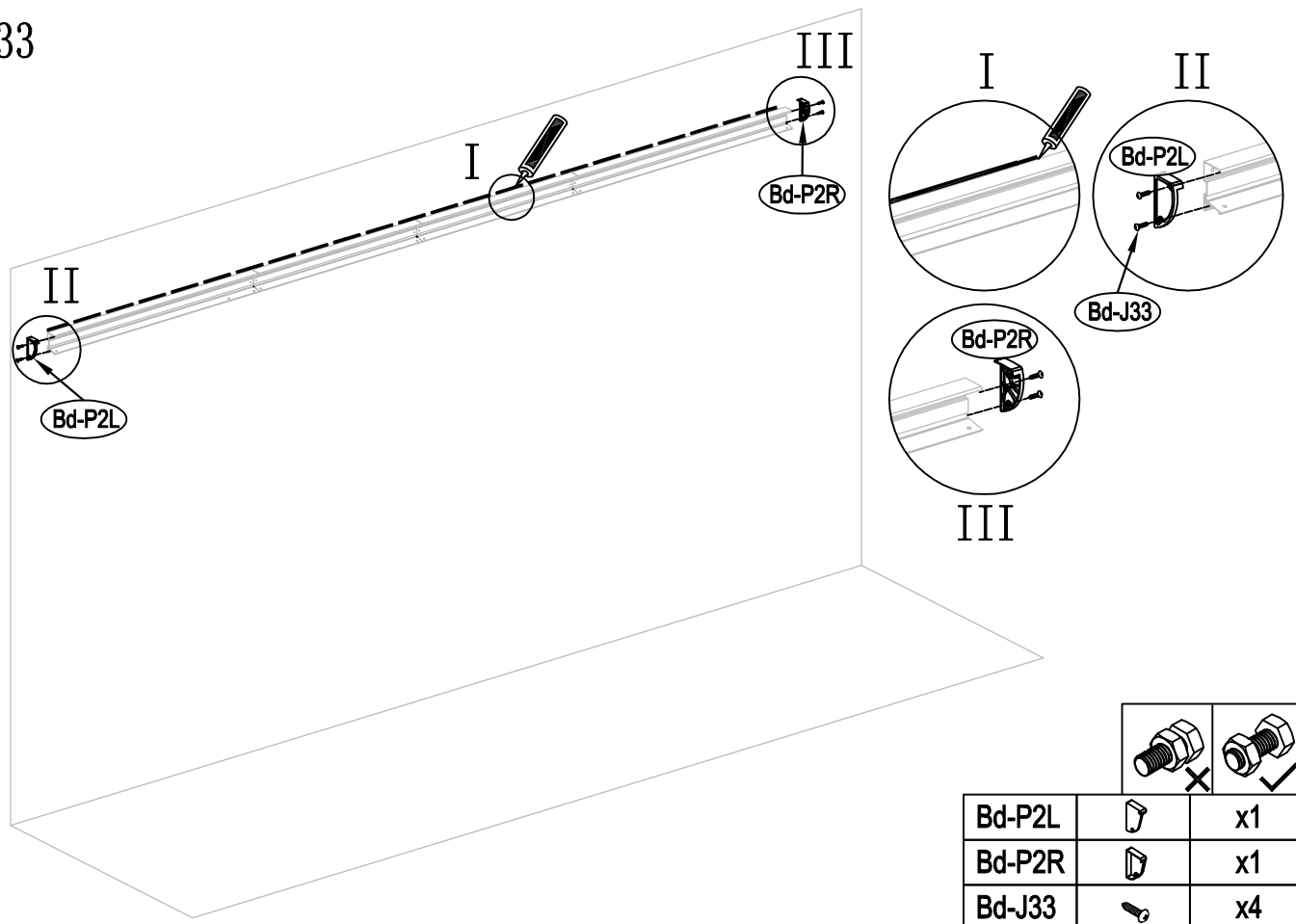
32



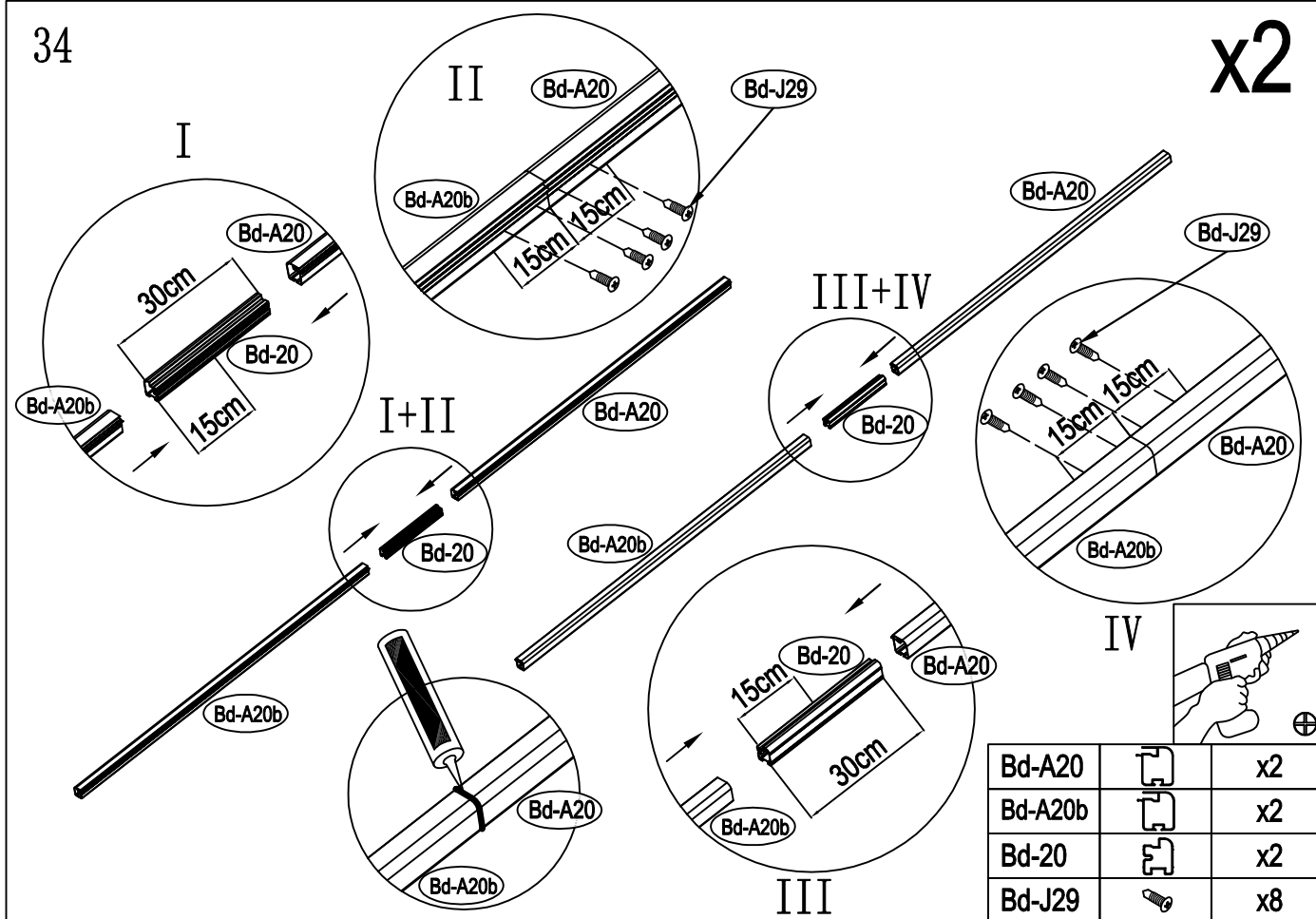
Bd-J27		x11
Bd-J28		x11



33



34

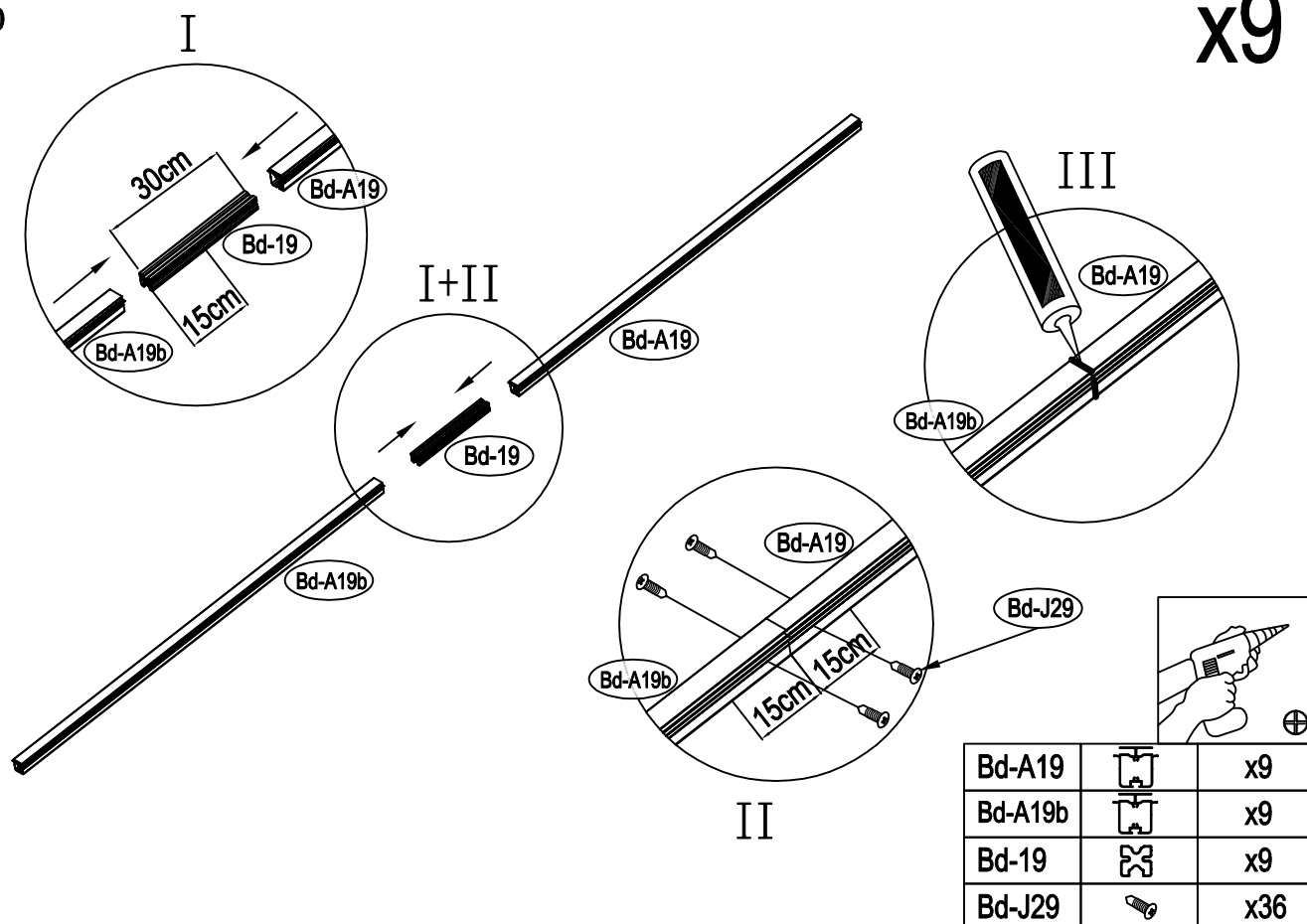


17

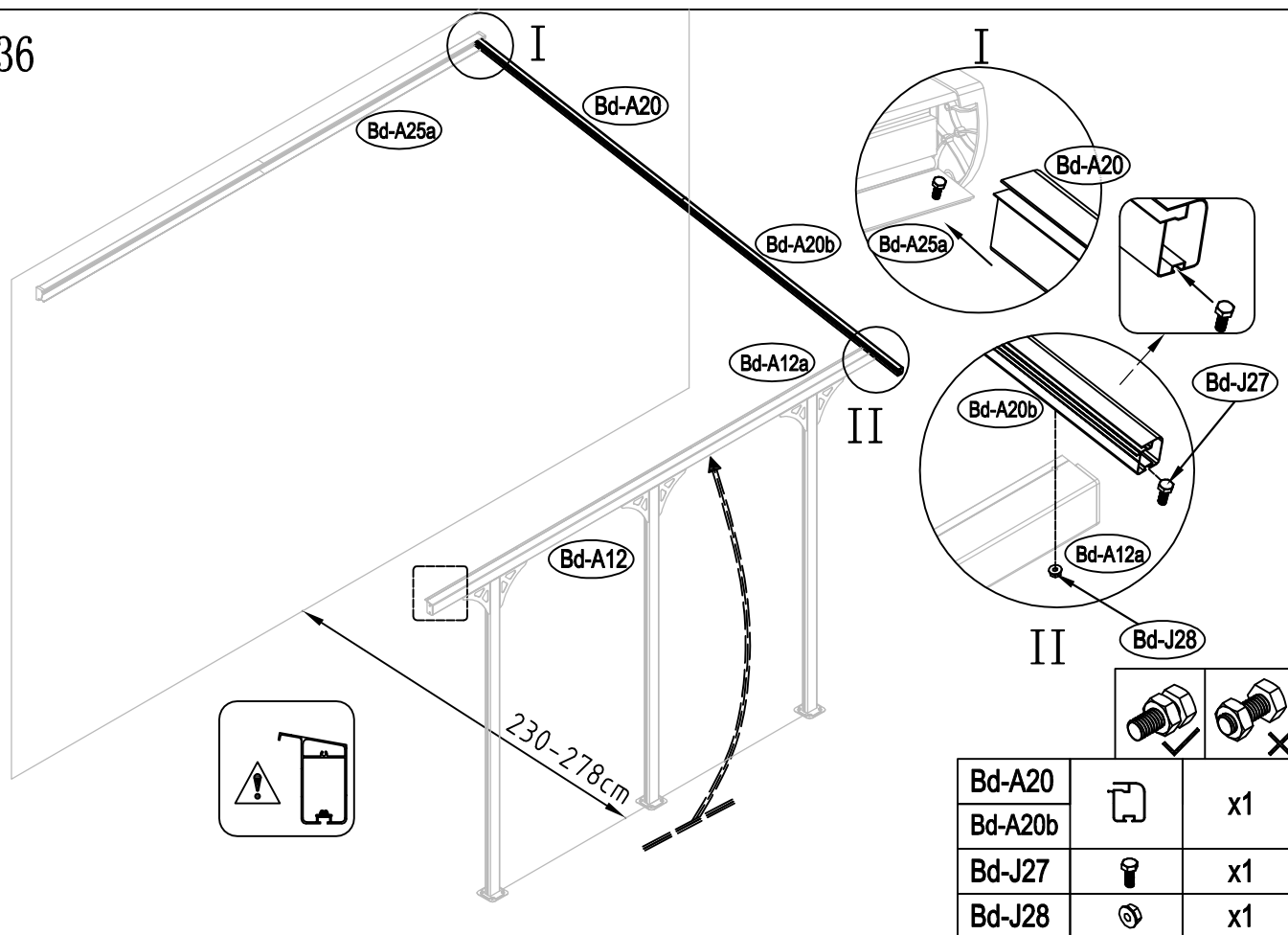


35

x9



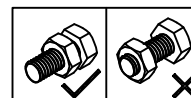
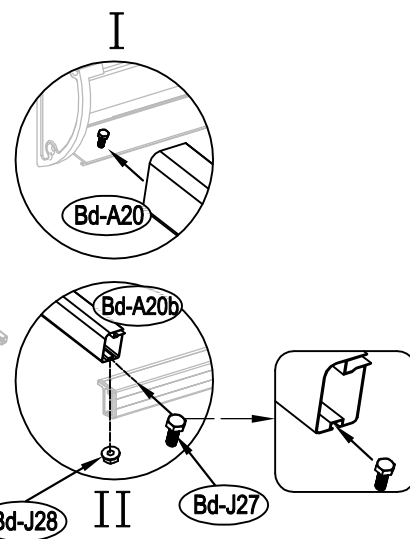
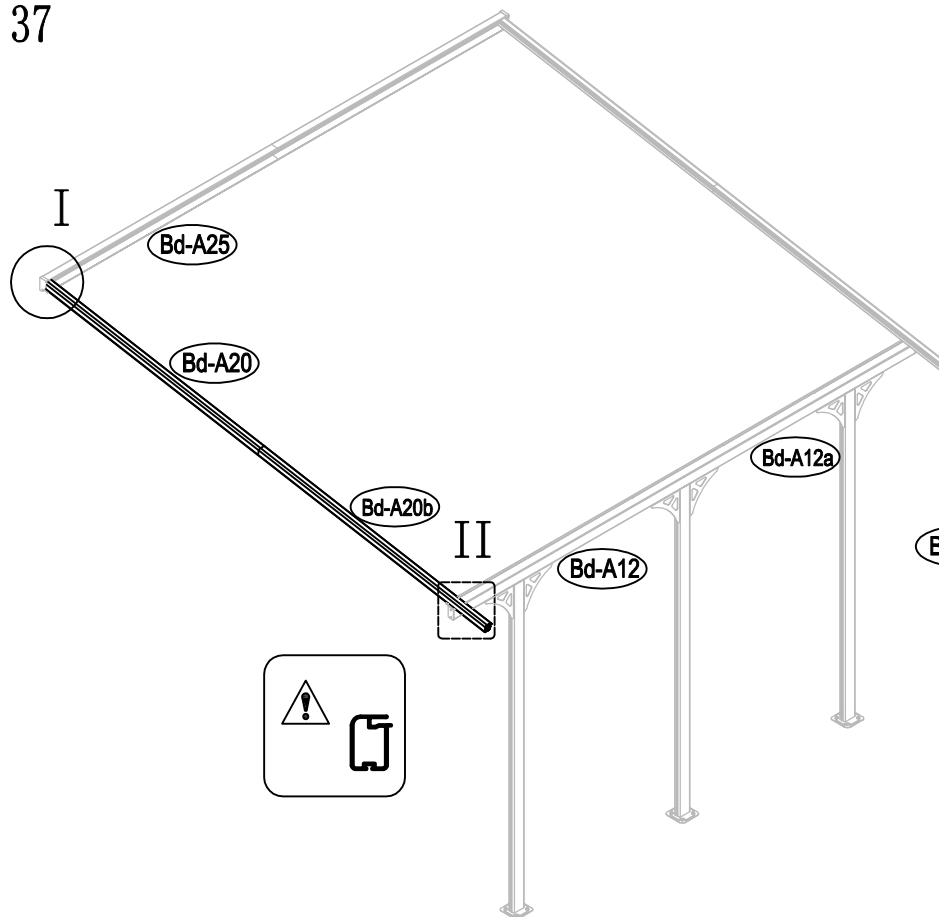
36



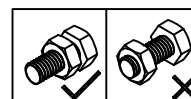
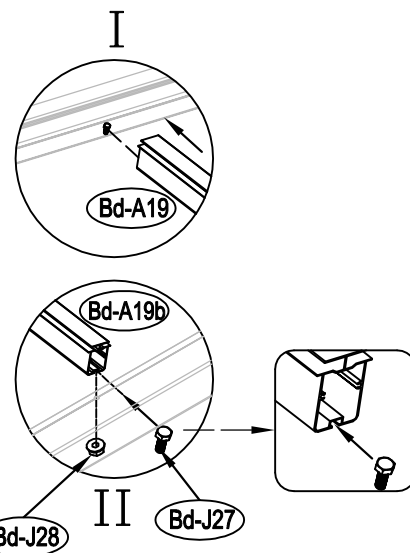
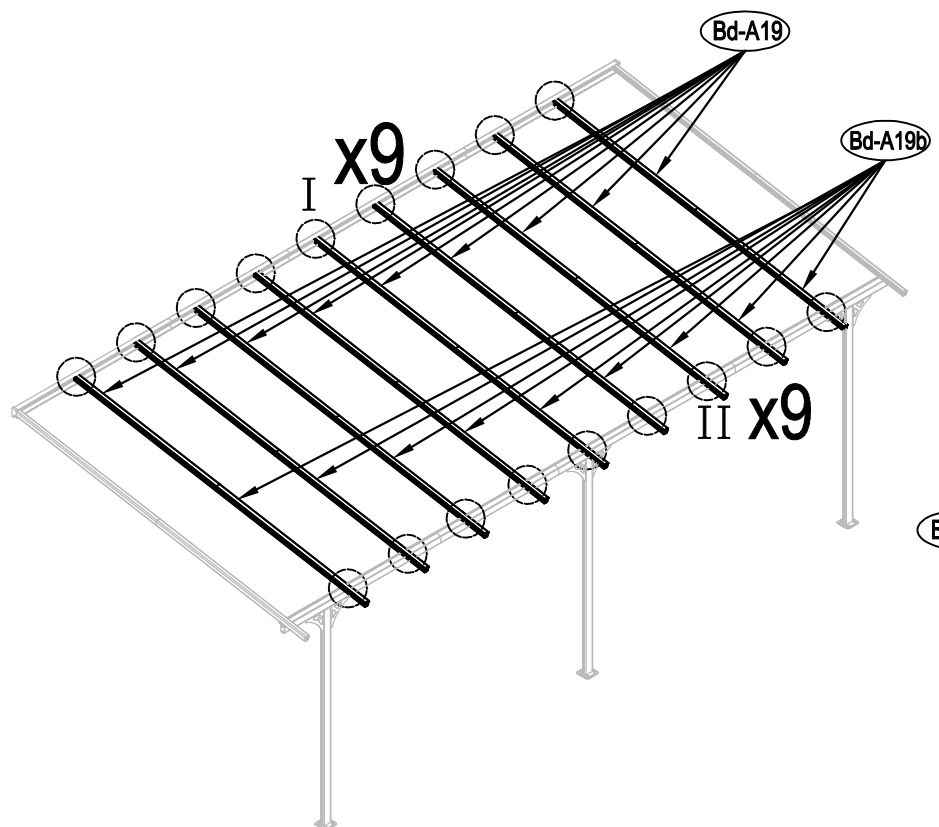
18



37



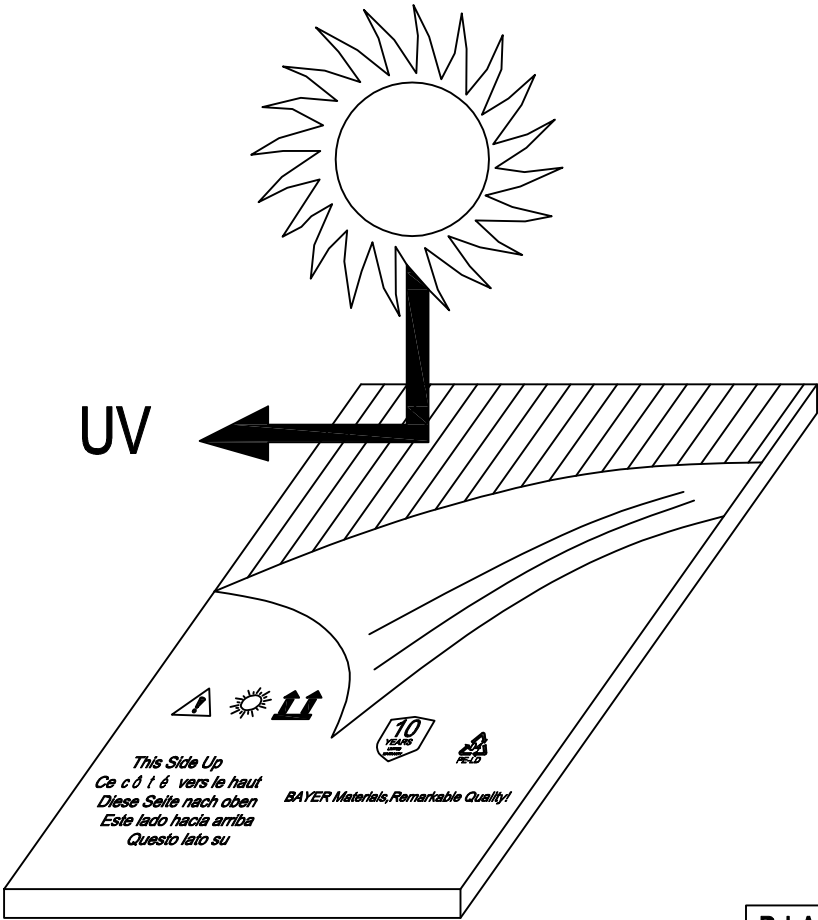
Bd-A20		x1
Bd-A20b		x1
Bd-J27		x1
Bd-J28		x1



Bd-A19		x9
Bd-A19b		x9
Bd-J27		x9
Bd-J28		x9

19

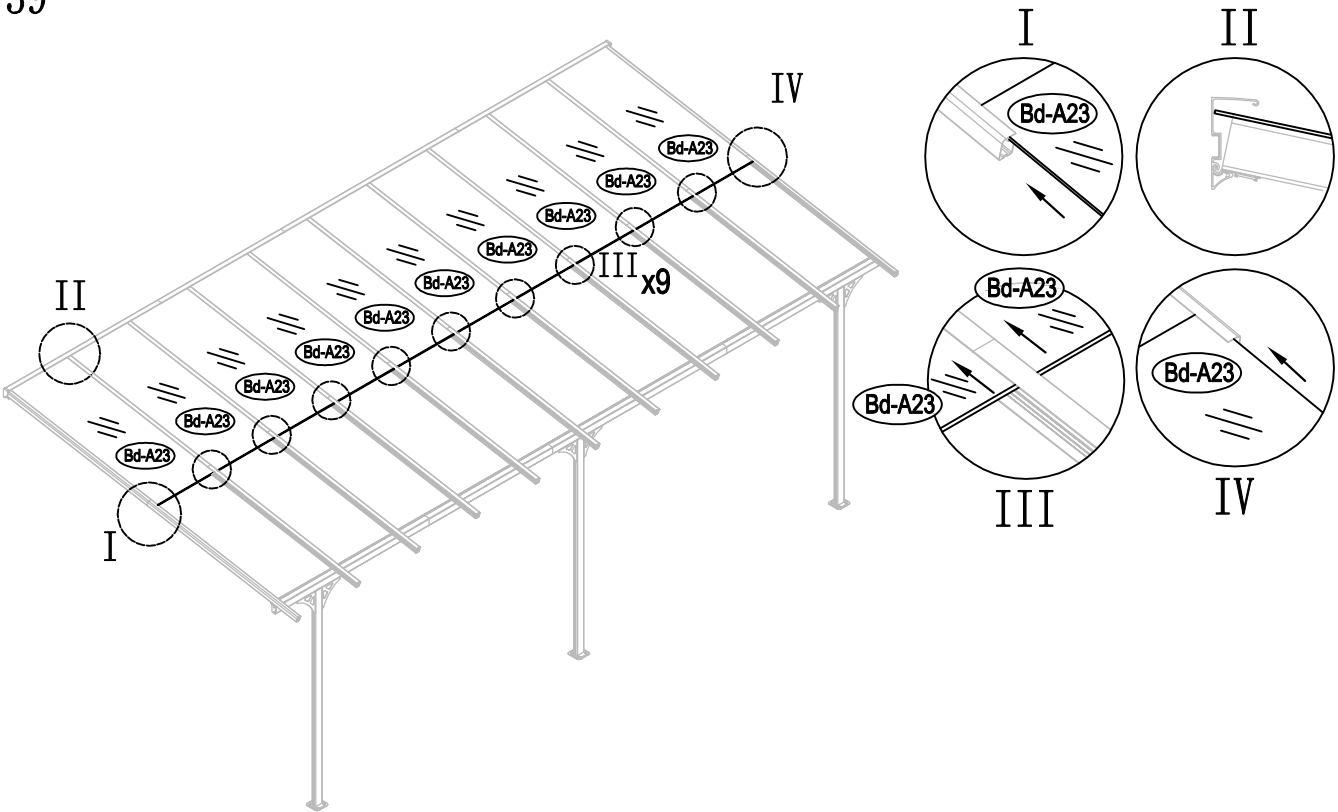




Bd-A23



x20



Bd-A23



x10

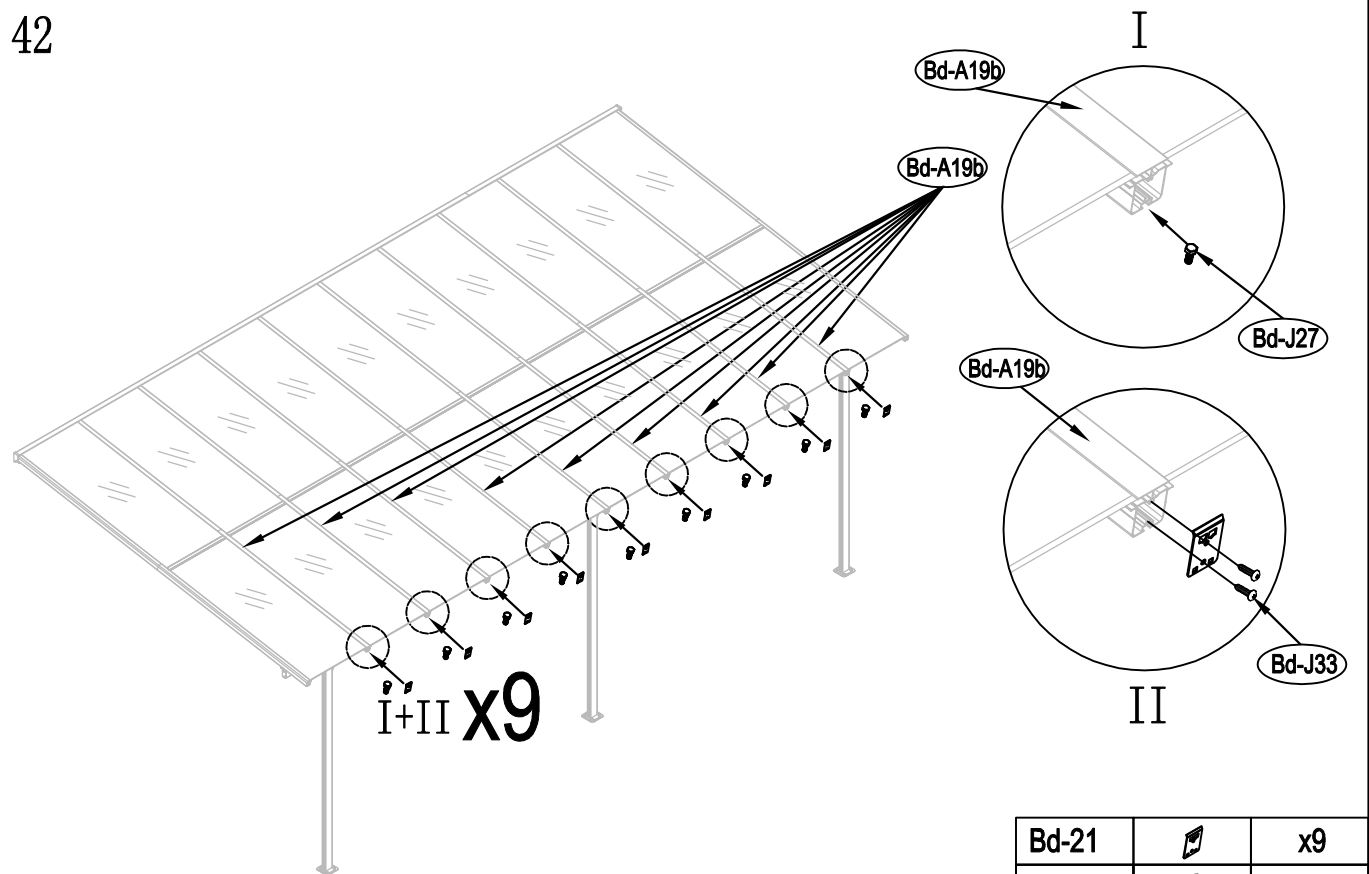


40

Diagram 40 illustrates the assembly of the roof structure. The main view shows a perspective of the roof frame with a diagonal beam (Bd-14) being installed. The beam is secured with fasteners (Bd-A23). A syringe-like tool is shown applying a substance to the beam. Two circular insets provide detailed views: the top inset shows the beam (Bd-14) being positioned relative to the frame, and the bottom inset shows the syringe applying the substance to the beam. A legend at the bottom right identifies the components: Bd-14 (beam), a symbol for the fastener, and x10 (quantity).

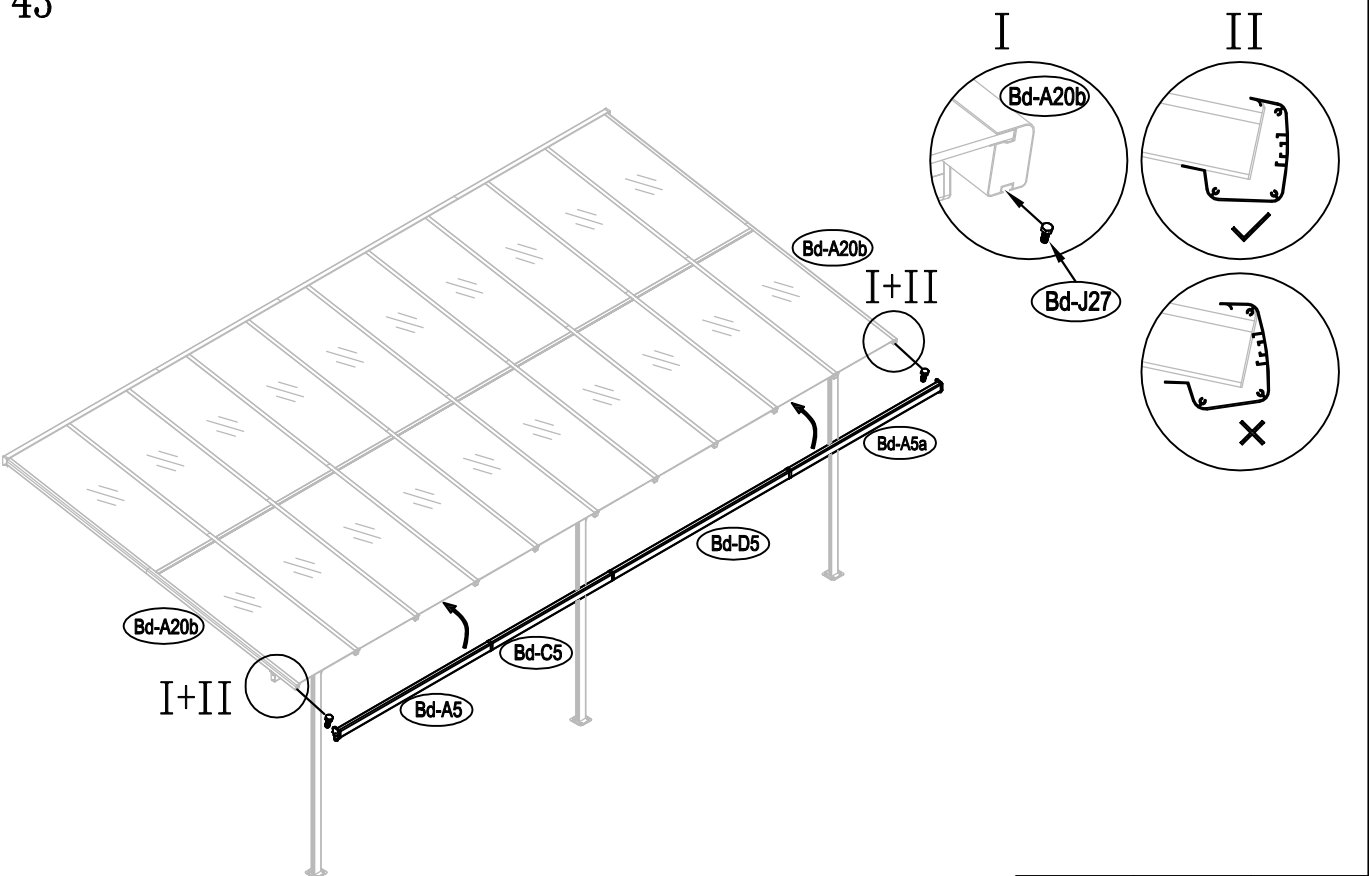


42



Bd-21		x9
Bd-J27		x9
Bd-J33		x18

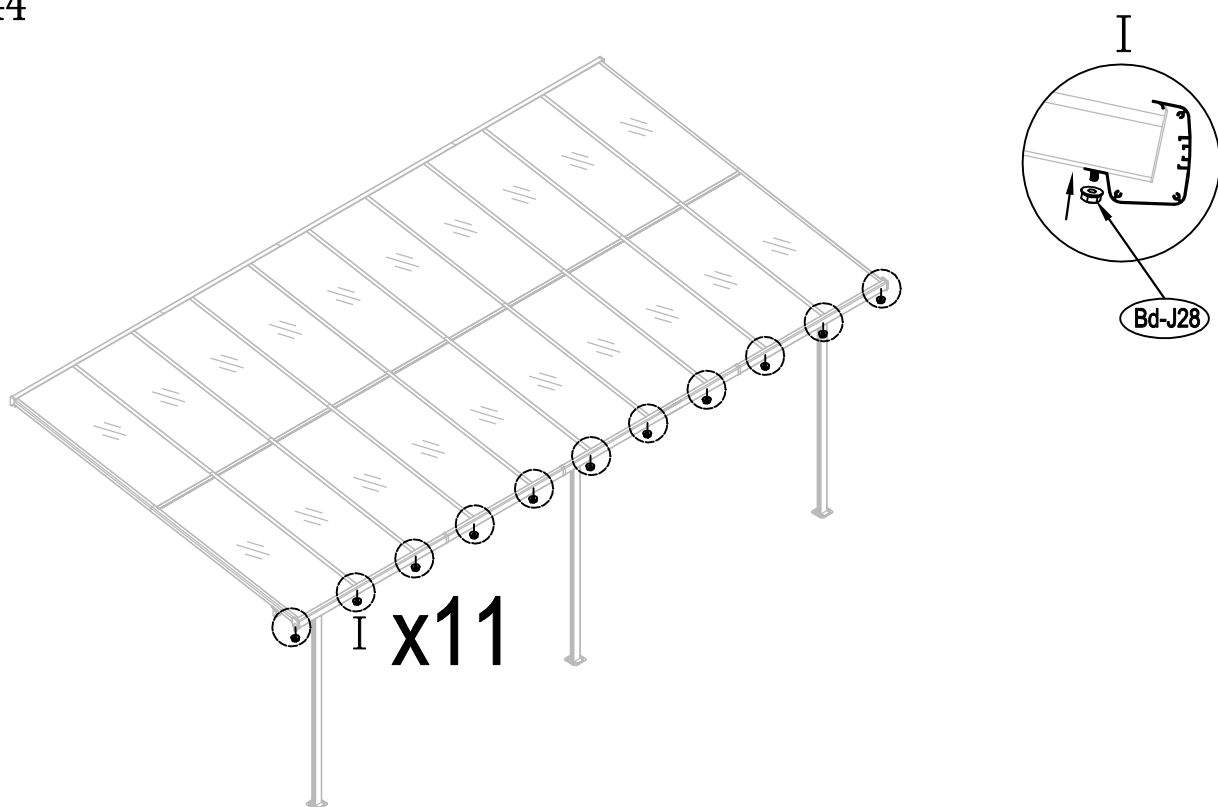
43



Bd-J27		x2
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44

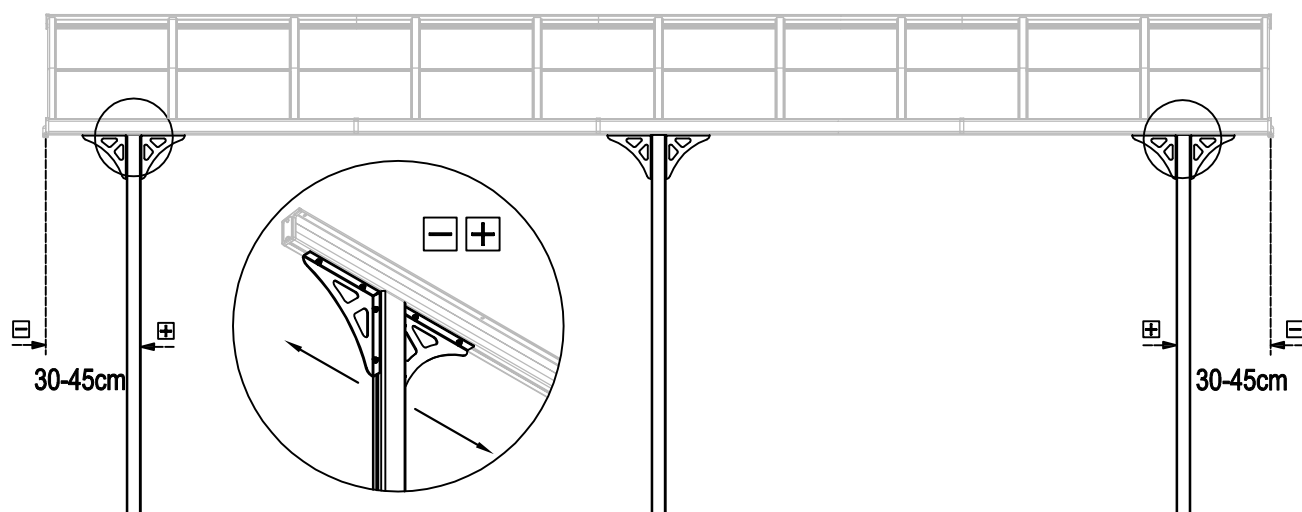


Bd-J28



x11

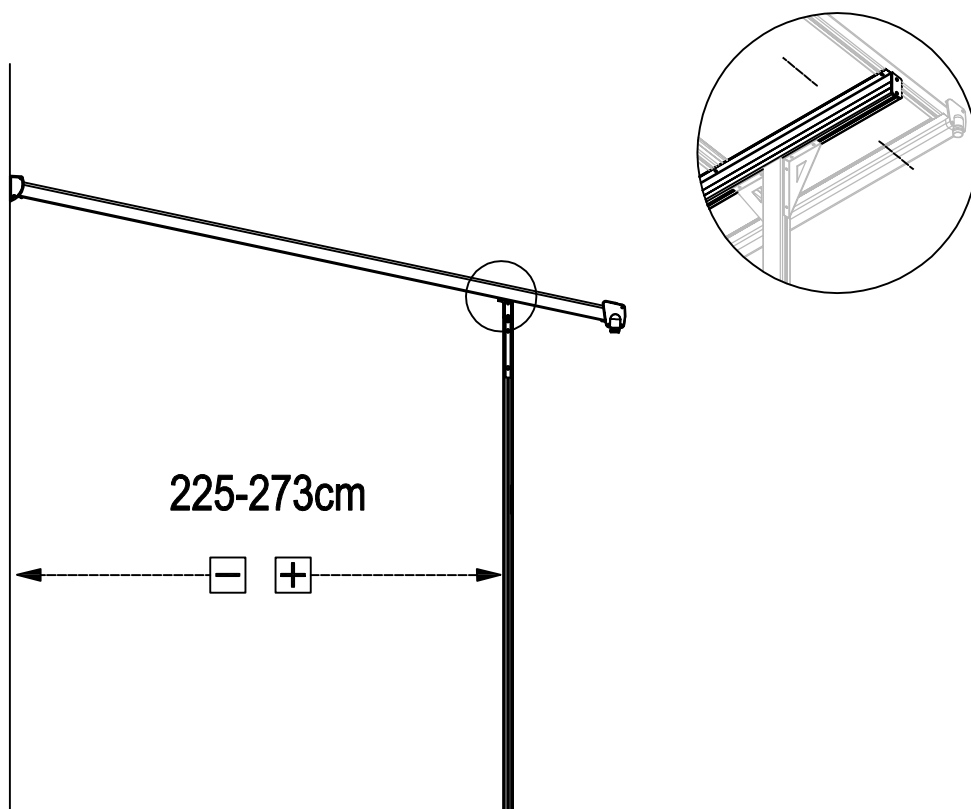
45



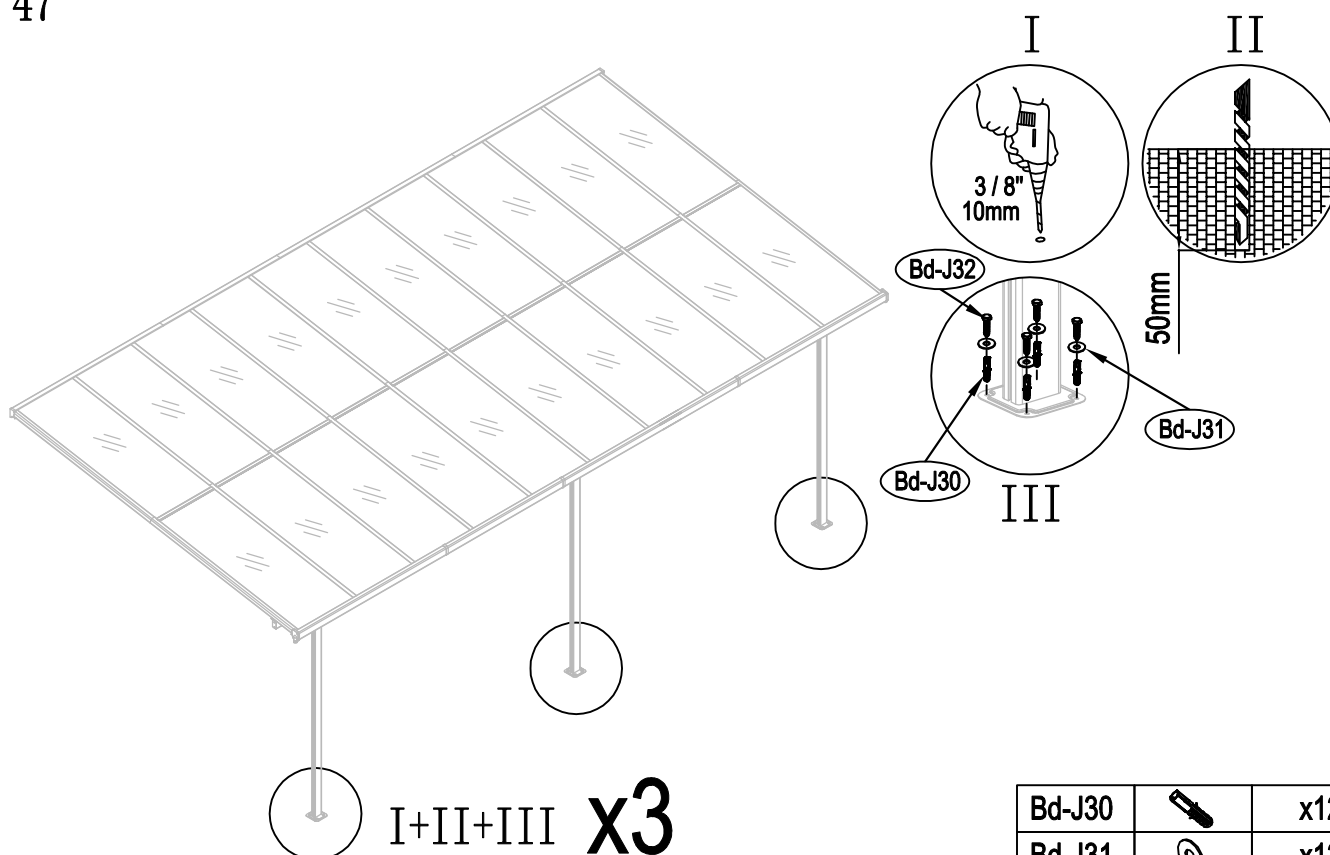
23



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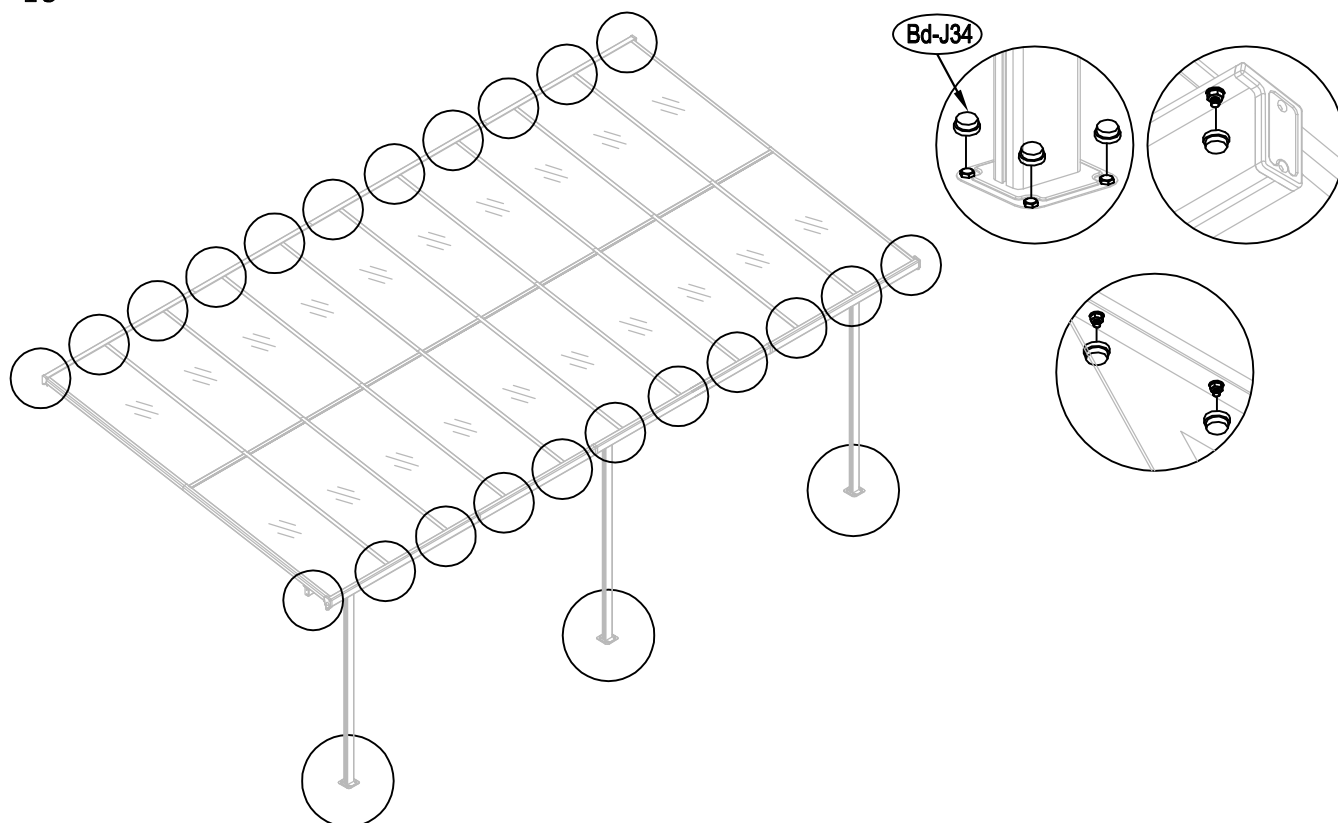
47



Bd-J30		x12
Bd-J31		x12
Bd-J32		x12



48



Bd-J34		x71
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49

